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YOUR HOME'S FIRST LINE OF BEAUTY & SAFETY.

ASIA
500
TOP BRANDS

20
YEARS
WARRANTY
ON PROFILE

Complete uPVC Windows & Doors Solution



**A WARM WELCOME TO
YOUR NEW BEGINNING...**

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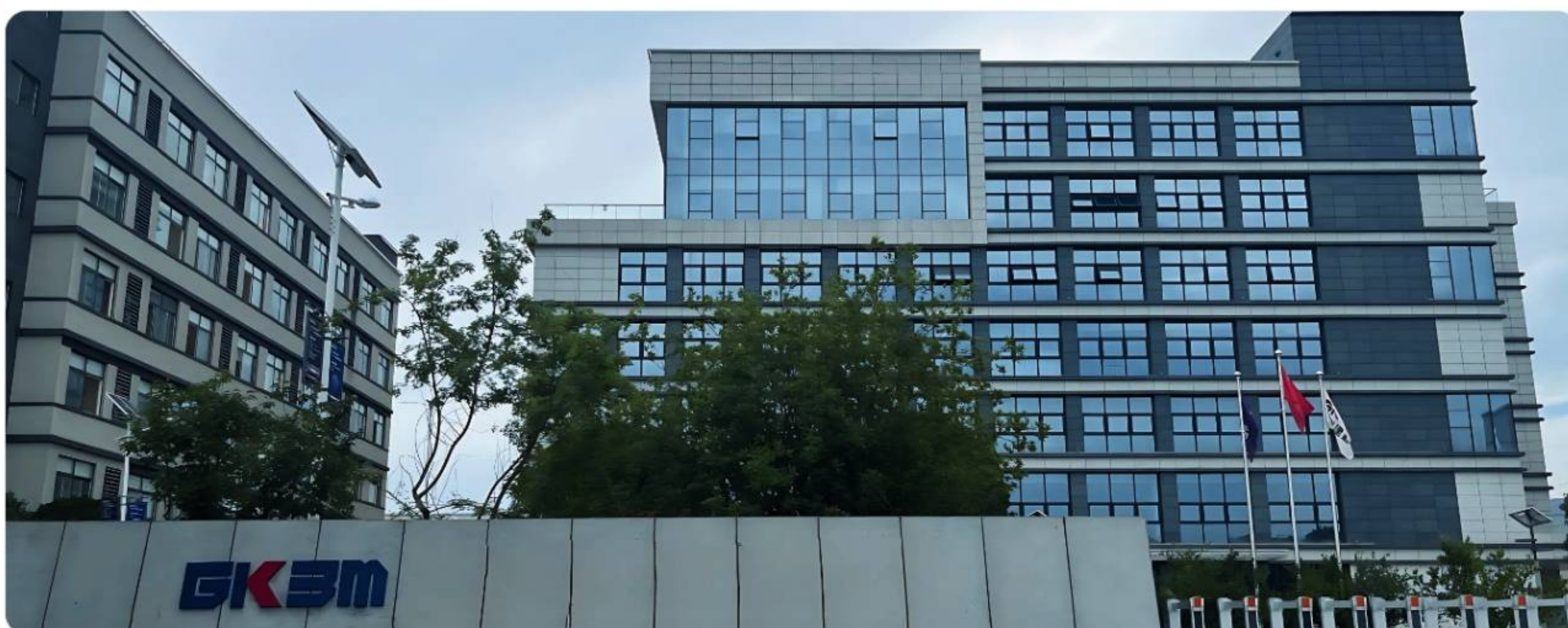
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GKBM Factories



Legacy of GKBM



1999 Xi'an Gaoke Building Materials Technology Co., Ltd. was established.



2009 GKBM became "China's Organotin Environmental Protection Profile Innovation Demonstration Base."



2010 Acquired the German company DIMEX.



2014 Gaoke Environmental Protection was put into production.



2017 Gaoke Aluminum was put into production.



2021 GKBM moved to the new office building of Gaoke Group.



2025 Established Indian Branch office in Bengaluru.





International Certification

During its more than 20 years of development, GKBM has always adhered to independent innovation and focused on high-quality development. In the process of expanding overseas business, we are also consistently improving our own products and services, and forming overseas 'Star Products' for the international market, such as the Italian aluminium 75 series, the Mongolian light blue formula, the Indian E-Series, the central Asian PP drain pipes, and the Australian triple-seal inward opening and tilting windows. Our building materials products have passed the inspection of professional organizations such as SGS, CNAS, IAF, INTERTEK, MA etc. and obtained the International Certifications such as ISO, CE, PHI, NFRC, AS2047 etc.



QUALITY MANAGEMENT SYSTEM CERTIFICATE

Registration No. 02123Q10487R4M

This is to certify that the quality management system of

Xi'an Gaoke Building Material Technology Co., Ltd.

social credit code : 9161013162805408XH

Registration Address: Room 11001, Building A, Hi-Tech Wisdom Park, No. 59 Jinye Road, High-tech Zone, Xi'an City, Shaanxi, P.R. China

Office Address: Floor 9-10, Building A, Hi-Tech Wisdom Park, No. 59 Jinye Road, High-tech Zone, Xi'an City, Shaanxi, P.R. China

Production Address: No.8 Keji Avenue, Jixian Industrial Park, Zhouzhi County, Xi'an City, Shaanxi, P.R. China

is in conformity with

GB/T 19001-2016/ISO 9001:2015

This certificate is valid for the following scope:

**Design, production and after-sales service of PVC-U
profile and hard PVC floor**

The certification's condition of multi-sites organization refer to Sub-certificate (-1)

This certificate is valid to April 27, 2026

The scope which needs administrative permission shall be in accordance with valid license.
In the case that the organization regularly receives surveillance assessments, the certificate shall be
valid when used together with the Notice for Maintenance of Use of Certificates and Logos.
Information about the certificate can be queried on the official website of CNCA (www.cnca.gov.cn).

Huaxia Certification Center, Inc.

At: Taiji Commercial Building, No.211 Beisihuan Zhonglu,
Haidian District, Beijing, P.R. China

<http://www.ccci.com.cn>

General Manager:

Date of Issue:

April 28, 2023



中国认可
国际互认
管理体系
MANAGEMENT SYSTEM
CNAS C021-M

ATTESTATION



No. 3N240619.XGBTC84

Attestation's Holder: XI'AN GAOKE BUILDING MATERIALS TECHNOLOGY CO.,LTD.
R11001, Building A, Gaoke Wisdom Park, No.59, Jinye Road, High-tech Zone, Xi'An, Shaanxi Province, China.

Manufacturer: XI'AN GAOKE BUILDING MATERIALS TECHNOLOGY CO.,LTD.
NO.8, KEJI ROAD, JIXIAN TOWN, ZHOUSHI COUNTY, XI'AN CITY, SHAANXI PROVINCE. CHINA

Attestation ECM Mark:



Product: Window and Door Profiles
Model(s): (see the following annex)

Verification to: Standard: EN 14351-1:2006+A2:2016
related to CE Directive(s): R 305/2011 (Regulation for the Marketing of Construction Products)

This document has been issued in accordance with the European Commission's note of 14 September 2022 ref. Ares (2022) 6342894 concerning voluntary certifications with a non-notified procedure as it does not fall within the scope of Ente Certificazione Macchine notification under harmonised Union and for products intended for third countries outside the EU market.

The manufacturer has voluntarily decided to submit its documents concerning the above-mentioned product for verification. Ente Certificazione Macchine confirms that the documentation made available and immediately returned to it, as containing sensitive data, meets the essential requirements of the above-mentioned directives. The verification activity carried out exclusively concerned the technical documentation and no verification was carried out on the product. This document cannot replace the EC Declaration of Conformity. The above conformity mark can be affixed to the technical documentation in accordance with the ECM regulation on its issue and use, published on the website www.entecerma.it

Issuance date: 19 June 2024

Expiry date: 18 June 2029

For online check:



Approver
Ente Certificazione Macchine
Legal Representative
Luca Bedonni



Ente Certificazione Macchine Srl

Via Ca' Bella, 243 – Loc. Castello di Serravalle – 40053 Valsamoggia (BO) - ITALY
☎ +39 051 6705141 📠 +39 051 6705156 ✉ info@entecerma.it 🌐 www.entecerma.it

Auditor(s)/Inspector(s) staff No.:

Job Execution Date:

审核员/检验员工号: XA0058

执行任务的日期: 2025/05、20

Factory Name / 工厂名称: 西安高科建材科技有限公司

Job No / 任务编号:

We here by acknowledge the receipt of SGS-CSTC Standards Technical Services Co., Ltd – referred below as SGS – Compliance Hotline and SGS Integrity Compliance Handling Procedure – Highlights.

我们在此确认收到通标标准技术服务有限公司（以下称为 SGS）提供的合规热线信息和 SGS 诚信合规处理程序。

We understand that any employee from SGS should not ask for or imply to demand or accept any benefit offered by customer, supplier or any other party having contact with SGS. SGS regard a facilitator, a receiver and a giver of bribe or benefit equally guilty through association of such transaction, and that we should not offer or imply to offer any benefits to any SGS employee.

我们了解 SGS 的任何员工不得接受客户、供应商或任何与 SGS 接触的其他方提供的任何好处，或以明示或暗示的方式向其索要。我们了解 SGS 认为中间人与行贿人和受贿人同样有罪，因为贿赂交易是由其促成的。我们明白我们不应该向任何 SGS 员工提供好处或暗示其我们可以提供好处。

We acknowledge that if we offer or imply to offer any benefit to any SGS employee, SGS will report such case to the relevant customer immediately and will not accept any responsibility for the consequences of such reporting. We confirm that we were not contacted by any consultant or have used any consultant claiming to be affiliated with SGS.

我们了解如果我们向任何 SGS 员工提供好处或暗示其我们可以提供好处，SGS 将立即把这种情况报告给相关客户，而且不会承担任何由报告这种情况导致的后果的责任。我们确认我们没有和任何顾问人员接触，也没有使用任何声称与 SGS 有关系的顾问人员。

We have understood the content, spirit and intent of the SGS procedure on Integrity. We commit to abide by this policy and, should the need arise, we understand that there is channel (SGS Compliance Hotline) to timely contact for the purpose of seeking clarification, providing comments or reporting Integrity issues.

我们已了解 SGS 诚信程序的内容、精神和目的。我们承诺遵守此政策。我们也了解到贵公司有一个可以用来及时寻求澄清、提供意见或报告诚信问题的渠道。如果有必要，我们会及时联系。

We agree to accept SGS Onsite Integrity audits or Mystery audits/inspections which will be decided by SGS according to its Integrity sampling procedure. We also agree to provide feedback over the phone when contacted by SGS Compliance teams.

我们同意接受由 SGS 根据其诚信抽查程序安排的 SGS 现场诚信审核或神秘审核/检验。我们也同意在 SGS 合规小组致电我们时提供反馈。

We know that the acknowledgement is a contractual agreement clearly stating both parties' (SGS and the Factory's) responsibility to adhere to the SGS Integrity Compliance Policy. We sign our name with the company stamp in the space provided below to acknowledge our commitment to the SGS Integrity Compliance Policy and cooperation with SGS.

我们知道此确认书是一份合约协议，它清楚地写明了双方（SGS 和工厂）有责任遵守 SGS 诚信合规政策。我们在以下空白处签名、盖公章，承诺会遵守 SGS 诚信合规政策并尽力配合 SGS。

Print Name & Title

职位

Office Phone/Cell Phone Number

办公室电话/手机号码

Signature & Time

签名&时间

Company Stamp

公司印章

请确认阅读诚信确认书
并对本次服务进行评价



SGS-CSTC Standards Technical Services Co., Ltd

通标标准技术服务有限公司

(Compliance Hotline: This section is kept by Factory)

(合规热线: 此部分由工厂保存)

请确认阅读诚信确认书
并对本次服务进行评价



SGS has set up an Independent Compliance team for monitoring integrity issues, which directly reports to the SGS Managing Director. For the purpose of seeking clarification, providing comments or reporting Integrity issues please use the SGS Compliance Hotline contact details below.

为监督诚信问题，SGS 设立了独立的合规小组，直接汇报给 SGS 总经理。请使用下列 SGS 合规热线联系方式寻求澄清、提供意见或报告诚信问题。

SGS-CSTC Standards Technical Services Co., Ltd Compliance Hotline

通标标准技术服务有限公司 合规热线

Compliance Hotline/合规热线: 4008604487

E-mail/邮箱: cn.cg@sgs.com

Auditor(s)/Inspector(s) staff No

审核员/检验员工号:

सिपेट : स्कूल फार एडवांस्ड
रिसर्च इन पेट्रोकेमिकल्स (एस. ए. आर. पी)
एडवांस्ड पॉलीमर डिसेन रिसर्च & डेवेलपमेन्ट
रिसर्च लॉबोरेटोरी, (ए.पी.डी.डी.आर.एल)
रसायन एवं पेट्रोसायन विभाग
रसायन एवं उर्वरक मंत्रालय, भारत सरकार
प्लॉट नंबर : ७ पि, हार्ट टेक रक्ष और एयरोस्पेस पार्क
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ई-मेल : apddrl@cipet.gov.in
मुख्यालय : सिपेट, गिंदी, चेन्नै - 600032



TC-12285



CIPET : SCHOOL FOR ADVANCED
RESEARCH IN PETROCHEMICALS (SARP)-
ADVANCED POLYMER DESIGN & DEVELOPMENT
RESEARCH LABORATORY (APDDRL)

Dept. of Chemicals & Petrochemicals,
Ministry of Chemicals & Fertilizers, Govt. of India
Plot No. 7P, Hi Tech Defence and Aerospace Park
(IT Sector), Jala Hobli, Bengaluru - 562 149
E-mail : apddrl@cipet.gov.in
Head Office : CIPET, Guindy, Chennai - 600032

Issued to :

M/s.GKBM India

SY.17/1, shop no.3, Bidarahalli road,
Behind JS marketing, Rampura,
Bengaluru-560049

Ref.: Your Email Dtd 18.06.2025

Page 02 of 02

ULR-TC122852500000310F

Test Report No: 250207 (A)

Date: 17.07.2025

TEST REPORT

PART C : TEST RESULTS

Sl. No	Name of the test	Test Method	Unit	Result Obtained
Sample: "282: UPVC Profile"				
1	Density @ 23°C	ASTM D 792	g/cc	1.53
2	Water absorption @24hrs	ASTM D 570	%	0.09
3	Shore Hardness (Shore D)	ASTM D 2240	-	80
4	TGA Analysis	ASTM E 1131	%	The maximum degradation observed at 293.7°C, Residue at 800°C is 17.9%. (TGA Thermogram attached)
5	Tensile Strength	ASTM D 638	MPa	37.2
6	Tensile Modulus	ASTM D 638	MPa	2980

PART D : REMARKS –

- Statement of conformity : NA
- Opinion & Interpretation : NA

NB:

- The results stated above related only to the items tested.
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- This report, in full or part, shall not be reproduced, published, advertised, used for any legal action, unless prior permission has been secured.
- Any anomaly/discrepancy in this report should be brought to the notice of CIPET within 30 days from the date of issue.
- Tested Sample will be disposed off after 90 days from the date of test.
- Details of test subcontracted: Nil
- The location of testing is CIPET:SARP-APDDRL, Bengaluru for non-subcontracted samples.

Reviewed By

Dr. Wasim Feroze G.S
Jr. Scientist

---End of Report---

Authorized By

Dr. V H Sangeetha
Scientist

सिपेट : स्कूल फार एडवांस्ड
रिसर्च इन पेट्रोकेमिकल्स (एस. ए. आर. पी)
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रिसर्च लॉबोरेटोरी, (ए.पी.डी.डी.आर.एल)
रसायन एवं पेट्रोसायन विभाग
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मुख्यालय : सिपेट, गिंदी, चेन्नै - 600032



सिपेट CIPET



**CIPET : SCHOOL FOR ADVANCED
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RESEARCH LABORATORY (APDDRL)**

Dept. of Chemicals & Petrochemicals,
Ministry of Chemicals & Fertilizers, Govt. of India
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E-mail : apddrl@cipet.gov.in

Head Office : CIPET, Guindy, Chennai - 600032

Issued to :

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Behind JS marketing, Rampura,
Bengaluru-560049**

Ref.: Your Email Dtd 18.06.2025

Page 02 of 02

Test Report No: 250206 (B)

Date: 17.07.2025

TEST REPORT

PART C : TEST RESULTS

Sl. No	Name of the test	Test Method	Unit	Result Obtained
Sample: "283: UPVC Profile"				
1	Flexural Strength	ISO-178	MPa	65.2
2	Flexural Modulus	ISO-178	MPa	3225.2
3	Charpy Impact Strength	ISO:179/1fa	KJ/m ²	24.54
4	Elemental Analysis	AAS	ppm	
	Lead (Pb)			0.0182
	Cadmium (Cd)			0.0124
	Mercury (Hg)			0.0009
	Chromium (Cr)			0.0021

PART D : REMARKS –

- Statement of conformity: NA
- Opinion & Interpretation: NA

NB:

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- Tested Sample will be disposed off after 90 days from the date of test.
- Details of test subcontracted: Nil
- The location of testing is CIPET: SARP-APDDRL, Bengaluru for non-subcontracted samples.

Reviewed By
Dr. Wasim Feroze G.S
Jr. Scientist

---End of Report---

Authorized By
Dr. V H Sangeetha
Scientist

केन्द्र : अहमदाबाद, अमृतसर, औरंगाबाद, अगरतला, बही, बालासोर, बेंगलुरु, भोपाल, भुवनेश्वर, चन्दपुर, चेन्नै, देहरादून, गुरुग्राम, गुवाहाटी, ग्वालियर, हैदराबाद, हाजीपुर, हल्दिया, इम्फाल, जयपुर, कोच्चि, कोरबा, लखनऊ, मदुरै, मुथल, मैसूरु, रायपुर, राँची, बलसाड एवं विजयवाडा
Centres : Ahmedabad, Amritsar, Aurangabad, Agartala, Baddi, Balasore, Bengaluru, Bhopal, Bhubaneswar, Chandrapur, Chennai, Dehradun, Gurugam, Guwahati, Gwalior, Hyderabad, Hajipur, Haldia, Imphal, Jaipur, Kochi, Korba, Lucknow, Madurai, Murthal, Mysuru, Raipur, Ranchi, Valsad & Vijayawada.

सिपेट : स्कूल फार एडवांस्ड
रिसर्च इन पेट्रोकेमिकल्स (एस. ए. आर. पी)
एडवांस्ड पॉलीमर डिसेन रिसर्च & डेवेलपमेन्ट
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रसायन एवं पेट्रोसायन विभाग
रसायन एवं उर्वरक मंत्रालय, भारत सरकार
प्लॉट नंबर : ७ पि, हार्ट टेक रक्ष और एयरोस्पेस पार्क
(आईटी सेक्टर), जलाहोवली, बेंगलुरु - 562149
ई-मेल : apddrl@cipet.gov.in
मुख्यालय : सिपेट, गिंडी, चेन्नै - 600032



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RESEARCH LABORATORY (APDDRL)**

Dept. of Chemicals & Petrochemicals,
Ministry of Chemicals & Fertilizers, Govt. of India
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E-mail : apddrl@cipet.gov.in

Head Office : CIPET, Guindy, Chennai - 600032

Page 02 of 02

Test Report No: 250200

Date: 14.07.2025

Issued to :

M/s.GKBM India

SY.17/1,shop no.3,Bidarahalli road,
Behind JS marketing, Rampura,
Bengaluru-560049

Ref.: Your Email Dtd 18.06.2025

TEST REPORT

PART C : TEST RESULTS

Sl. No	Name of the test	Test Method	Unit	Specified Requirement	Result Obtained	
Sample: "281- UPVC Profile"						
1	Behaviour after heating at 150°C @ 30 min	EN 12608:2016 (Sub-EN:478)	-	Absence of defects like blister, cavities or crack on any of the surface (inner and outer) of the profile and of any delamination in the cross section through visual appearance	No defects observed	
2	Wall Thickness Sight surface	EN 12608:2016	mm	-	Min: 2.5	Max: 2.6
	Non-sight surface				Min: 2.0	Max: 2.2
3	Mass of Profile (Linear weight of the main profile) with Co-Extruder Gasket	EN 12608:2016	g/m	-	1484.4	
4	Resistance to impact by falling mass (Temperature: (-) 10°C; Duration: 60min; Height: 1000mm; Load: 1000gm; No of sample drop: 10nos)	EN 12608:2016 (Sub-EN:477)	No	No more than one test specimen shall show rupture	0	
5	Deviation from straightness	EN 12608:2016	mm	Straightness shall be <1mm	0.45	
6	Vicat Softening Temperature (Method-B) (Load: 5kg; Rate: 50°C/Hrs)	EN 12608:2016 (Sub-ISO:306)	°C	≥75°C	78.2	
7	Visual Appearance (Colour)	-	-	-	Milky white in colour	

PART D : REMARKS -

- Statement of conformity : NA
- Opinion & Interpretation : NA

NB:

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- Tested Sample will be disposed off after 90 days from the date of test.
- Details of test subcontracted: Nil
- The location of testing is CIPET:SARP-APDDRL, Bengaluru for non-subcontracted samples.

Reviewed By 14.07.2025
Dr. V H Sangeetha
Scientist

---End of Report---

Authorized By 14.07.2025
Dr. Manoranjan Biswal
Sr. Scientist

केन्द्र : अहमदाबाद, अमृतसर, औरंगाबाद, अगरतला, बदी, बालासोर, बेंगलुरु, भोपाल, भुवनेश्वर, चन्द्रपुर, चेन्नै, देहरादून, गुरुग्राम, गुवाहाटी, ग्वालियर, हैदराबाद, हाजीपुर, हल्दिया, इम्फाल, जयपुर, कोच्चि, कोरबा, लखनऊ, मदुरै, मुखल, मैसूर, रायपुर, राँची, बलसाड एवं विजयवाडा

Centres : Ahmedabad, Amritsar, Aurangabad, Agartala, Baddi, Balasore, Bengaluru, Bhopal, Bhubaneswar, Chandrapur, Chennai, Dehradun, Gurugram, Guwahati, Gwalior, Hyderabad, Hajipur, Haldia, Imphal, Jaipur, Kochi, Korba, Lucknow, Madurai, Murthal, Mysuru, Raipur, Ranchi, Valsad & Vijayawada.

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Behind JS marketing, Rampura,
Bengaluru-560049

Ref.: Your Email Dtd 18.06.2025

Page 02 of 02

ULR-TC122852500000309F

Test Report No: 250206 (A)

Date: 17.07.2025

TEST REPORT

PART C : TEST RESULTS

Sl. No	Name of the test	Test Method	Unit	Result Obtained
Sample: "283: UPVC Profile"				
1	Flammability (Vertical Burning)	UL-94	-	V0
2	Flammability (Horizontal Burning)	UL-94	Mm/min	0 (Flame is Extinguished before first mark)
3	Reversion (150°C @ 15min)	IS 12235 (Part 5)	%	3.4
4	Stress relief 150°C @ 60min (Oven method)	IS 12235(Part 6)	-	No defects Observed

PART D : REMARKS –

- Statement of conformity: NA
- Opinion & Interpretation: NA

NB:

- The results stated above related only to the items tested.
- This Test Report shall not be reproduced except in full without the written approval from CIPET: SARP, APDDRL, Bengaluru.
- This report, in full or part, shall not be reproduced, published, advertised, used for any legal action, unless prior permission has been secured.
- Any anomaly/discrepancy in this report should be brought to the notice of CIPET within 30 days from the date of issue.
- Tested Sample will be disposed off after 90 days from the date of test.
- Details of test subcontracted: Nil
- The location of testing is CIPET: SARP-APDDRL, Bengaluru for non-subcontracted samples.

Reviewed By

Dr. Wasim Feroze G.S
Jr. Scientist

---End of Report---

Authorized By

Dr. V H Sangeetha
Scientist

Why **GKBM[®]** Stands Out?

Strength. Stability. Sustainability — All in One.



High UV formulation



8 parts Titanium dioxide



8000 Hrs Xenon tested



20 Years Warranty



2.3mm wall thickness



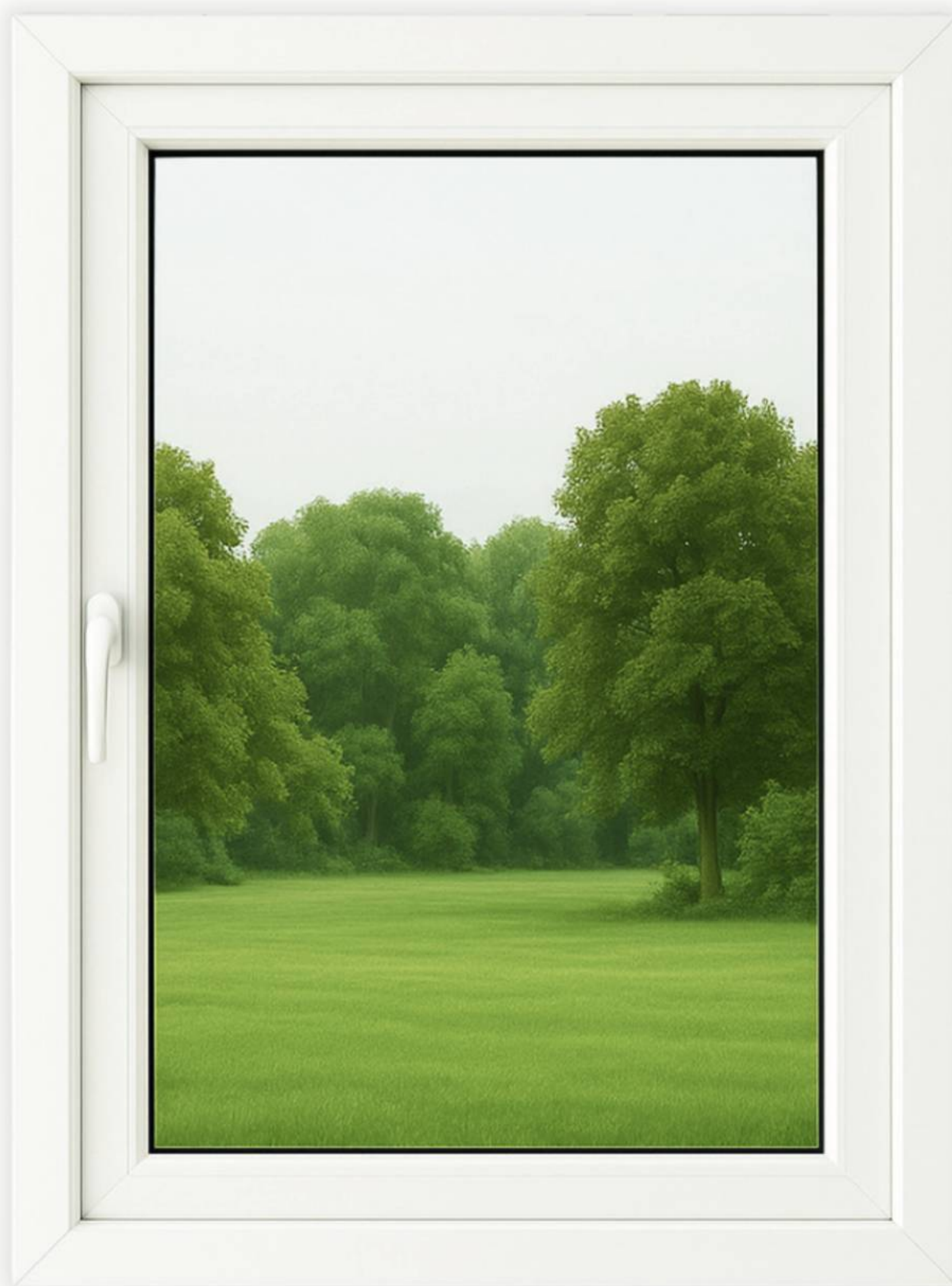
European Groove Design



**ENDURANCE ISN'T A CLAIM.
IT'S OUR COMMITMENT.**



**YEAR WARRANTY ON GKBM[®]
WINDOWS & DOORS**



CASEMENT WINDOWS

ADVANTAGE

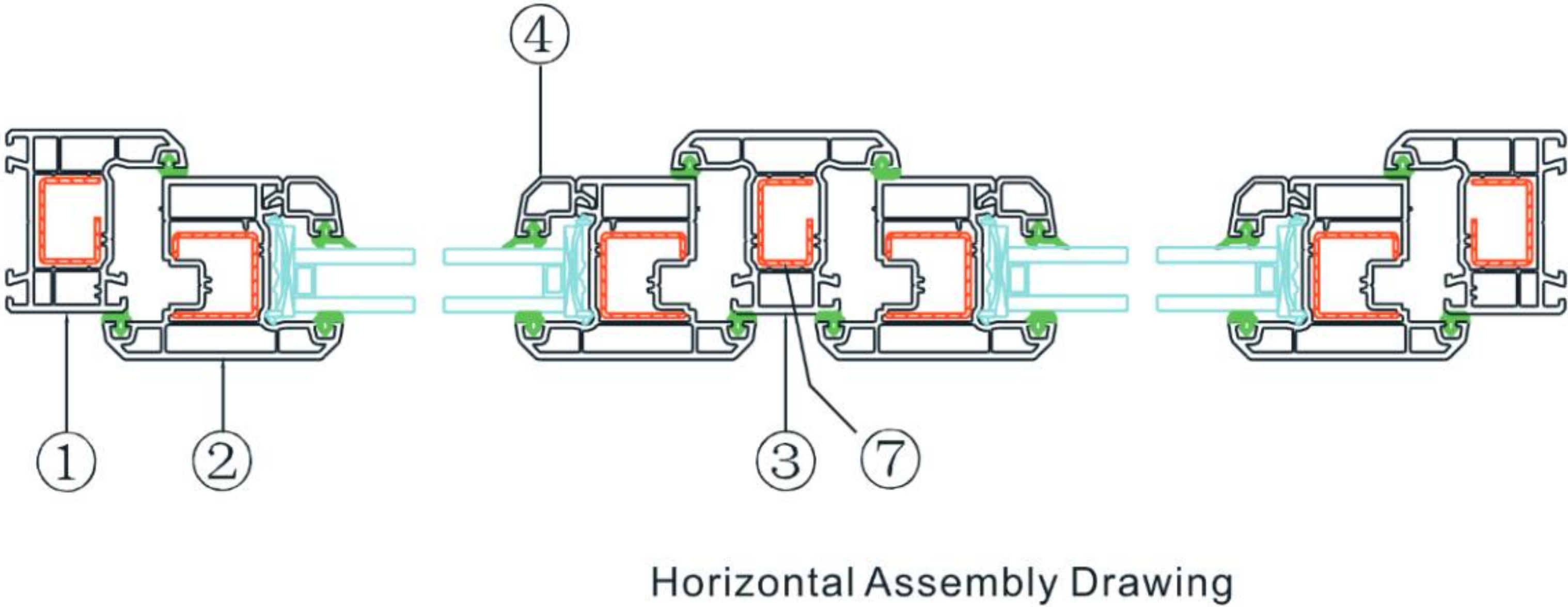
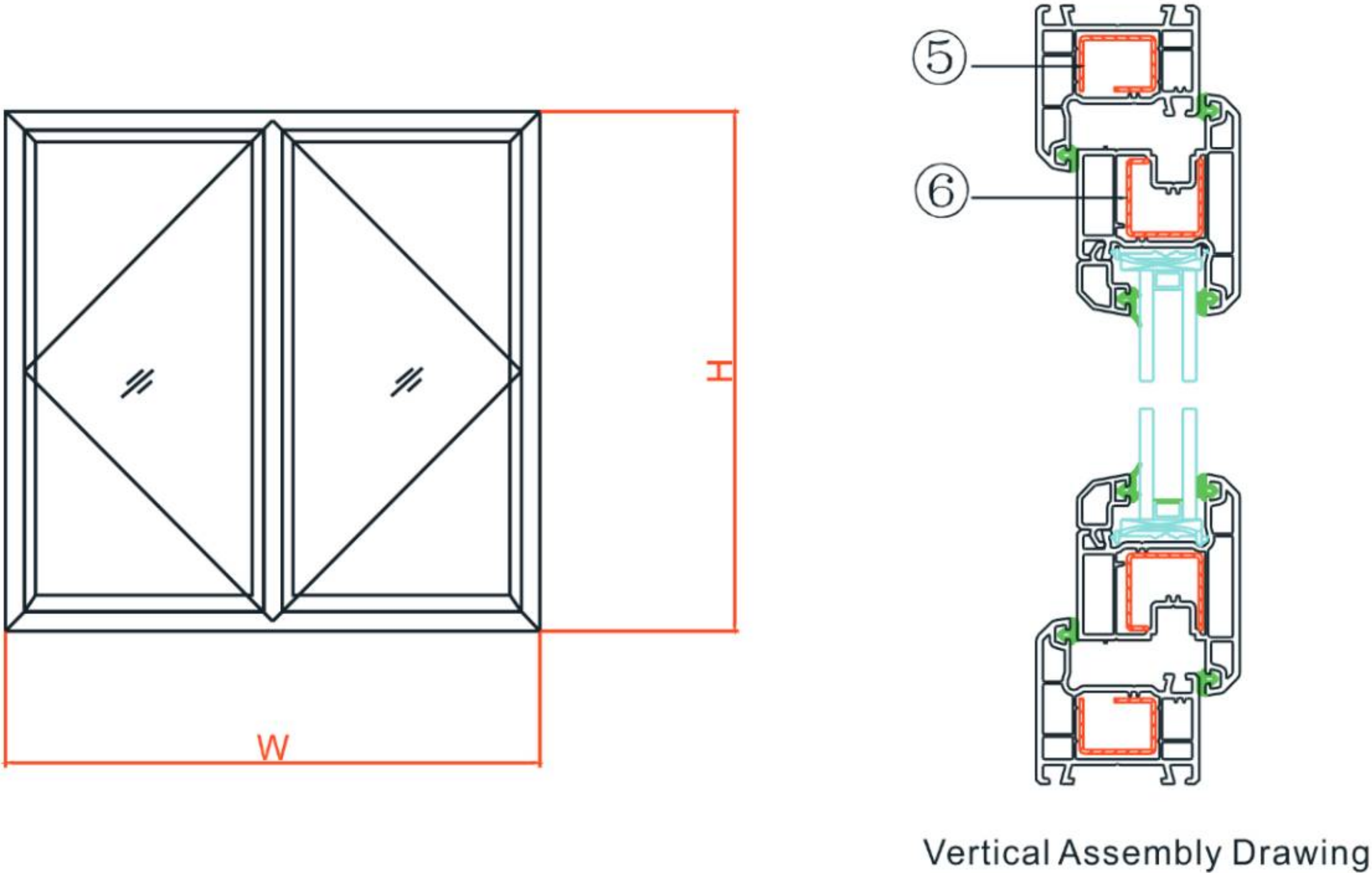
- ✓ SMOOTH OPENING SYSTEM FOR BETTER VENTILATION
- ✓ DURABLE AND WEATHER-RESISTANT STRUCTURE
- ✓ HIGH-LEVEL NOISE AND THERMAL INSULATION
- ✓ MODERN AND ELEGANT APPEARANCE
- ✓ ECO-FRIENDLY AND FULLY RECYCLABLE MATERIAL

GKBM E60 outward opening window

● Assembly Parts

Table2

No.	Name & Article No.	Remark
①	60 Window Frame 510100	
②	60 Outward Window Sash 522300	
③	60 Window Mullion 510400	
④	Glazing Bead 522100	





INWARD OPENING WINDOW

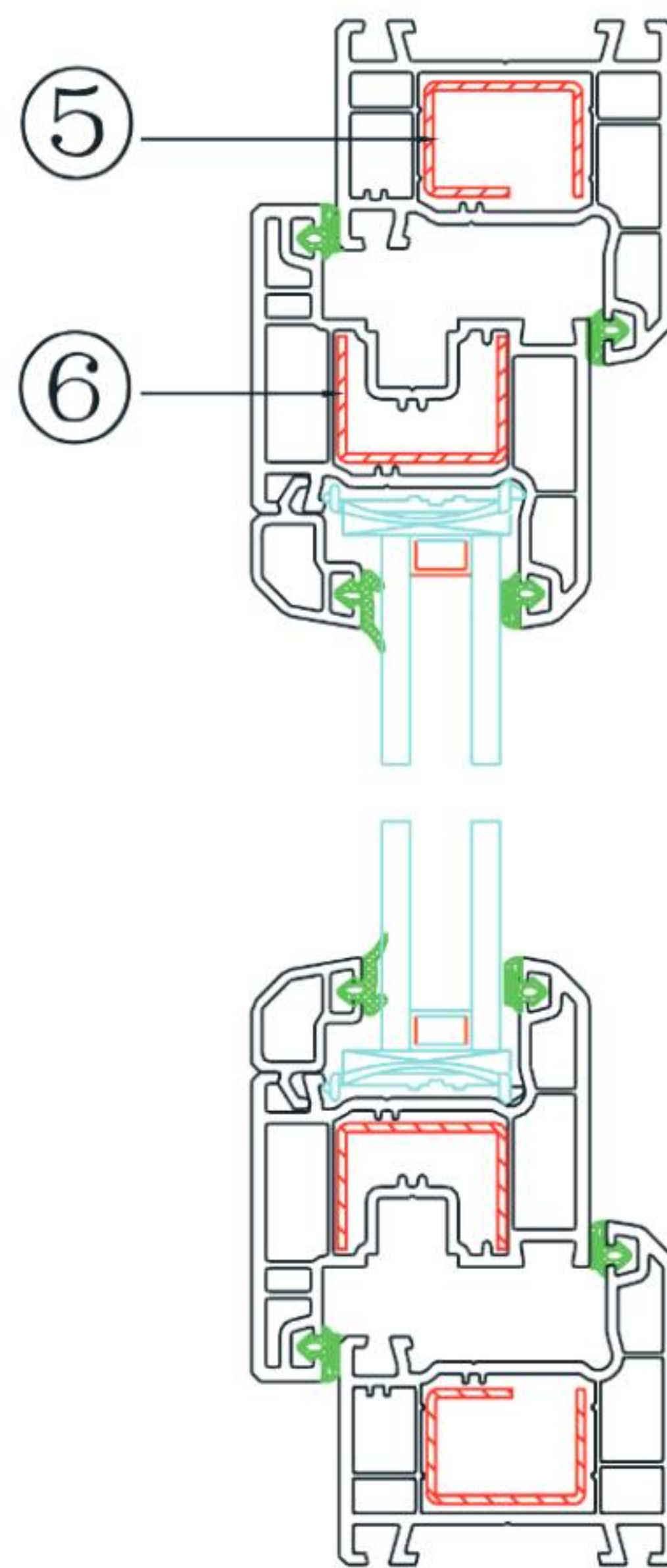
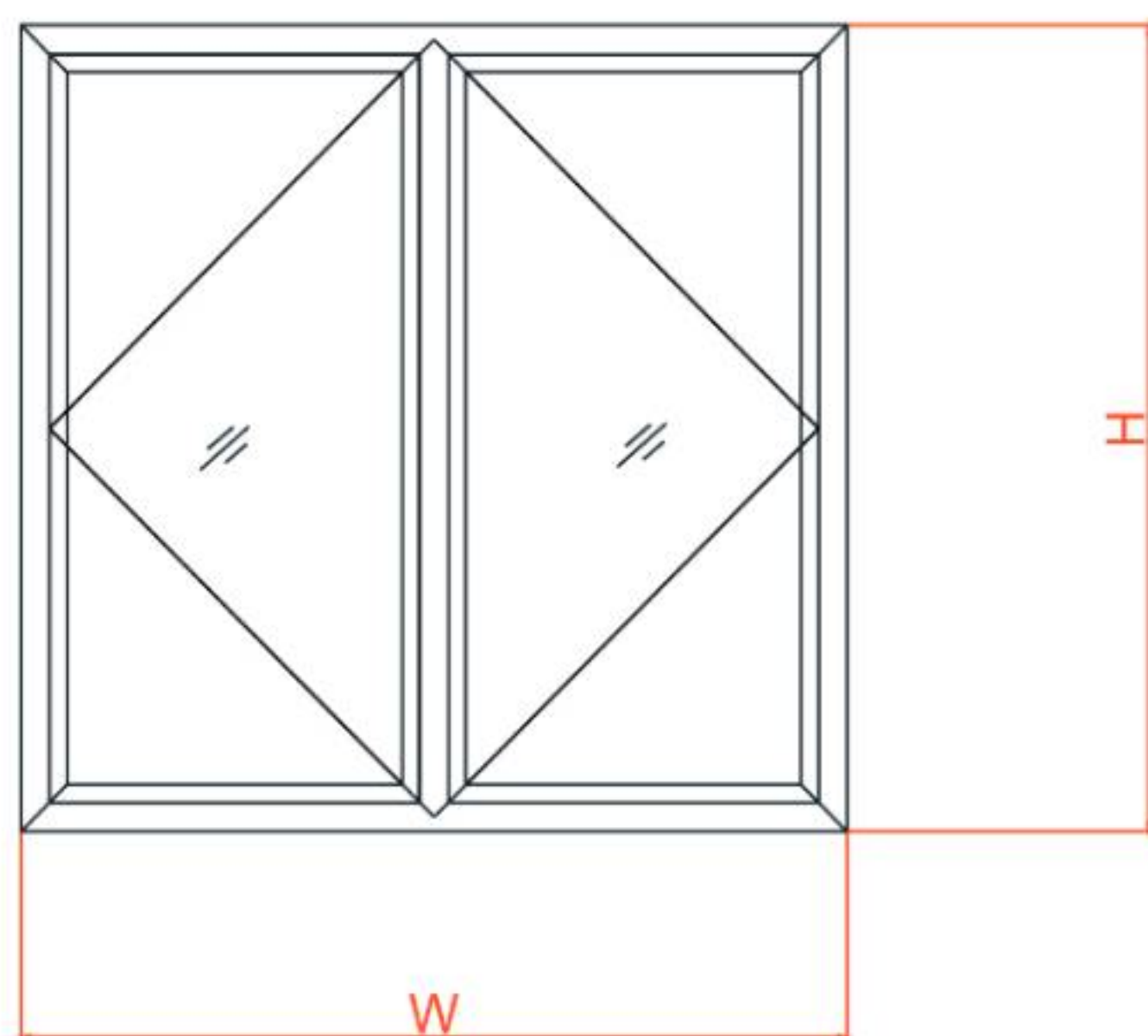
ADVANTAGE

- ✓ EASY TO CLEAN FROM INSIDE THE HOUSE
- ✓ PROVIDES EXCELLENT THERMAL AND SOUND INSULATION
- ✓ STRONG MULTI-POINT LOCKING FOR BETTER SECURITY
- ✓ ALLOWS SAFE AND ADJUSTABLE AIR VENTILATION
- ✓ BEST CHOICE FOR HOMES WITH EXTERNAL GRILLS

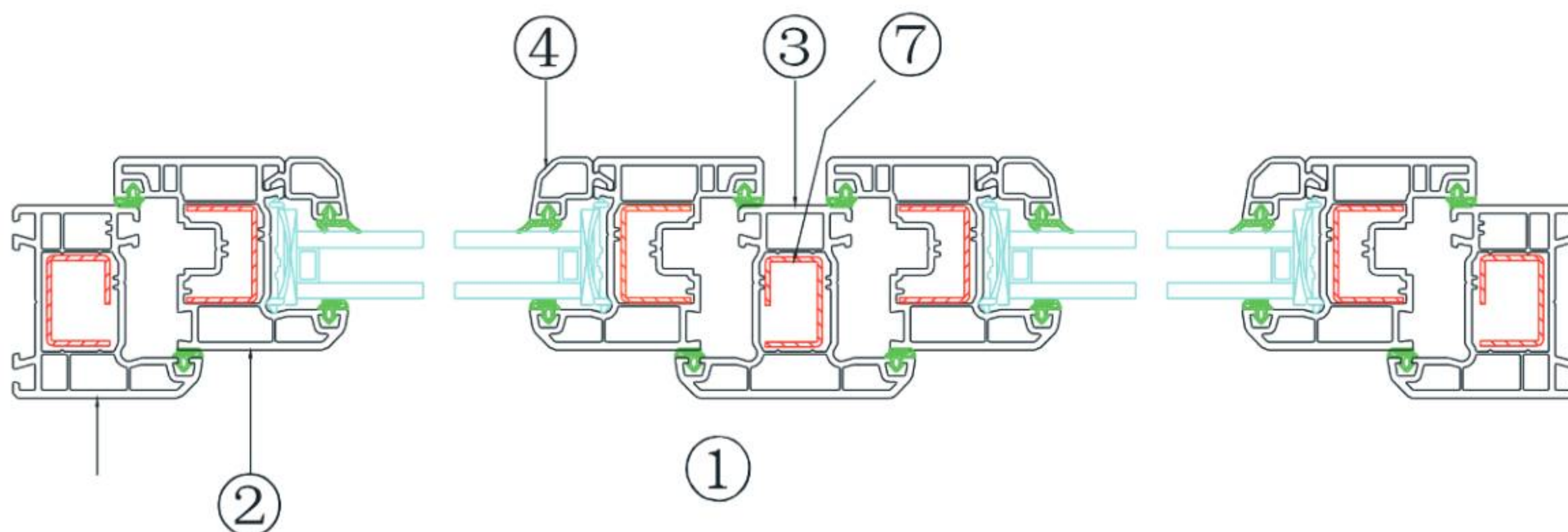
GKBM E60 Inward Opening Window

● Assembly Parts

No.	Name & Article No.
①	60 Window Frame 510100
②	60 Inward Window Sash 510200
③	60 Window Mullion 510400
④	Glazing Bead 522100



Vertical Assembly Drawing



Horizontal Assembly Drawing



OUTWARD OPENING DOOR

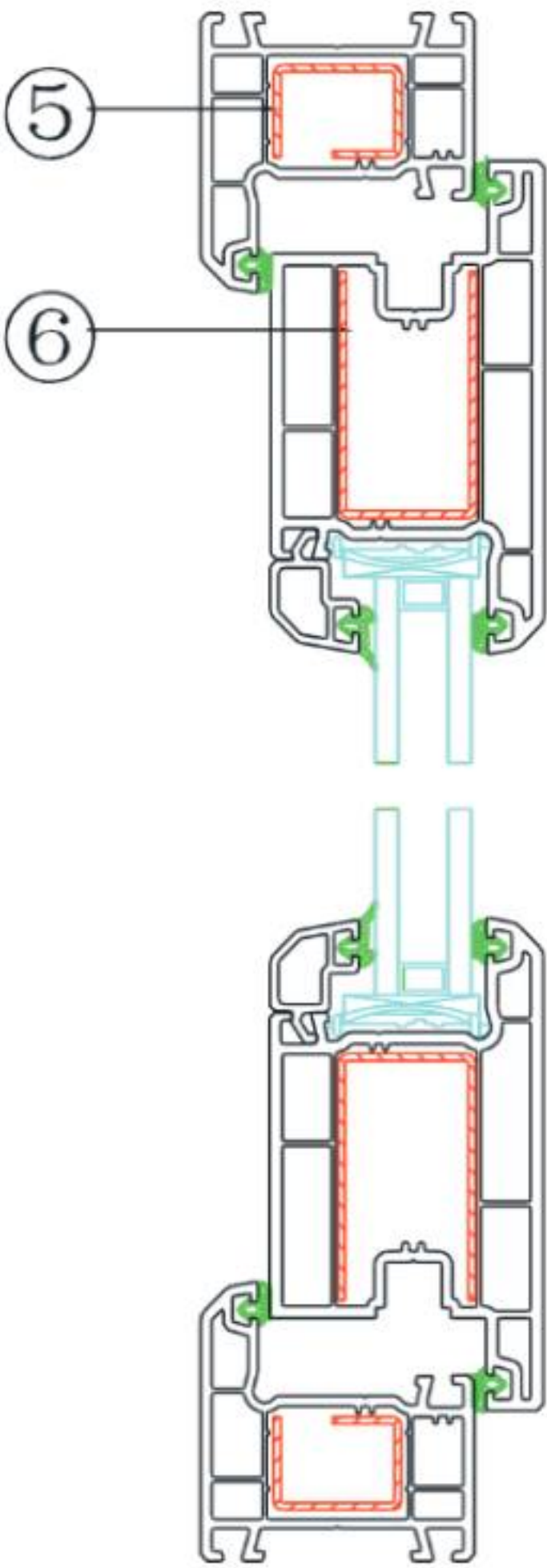
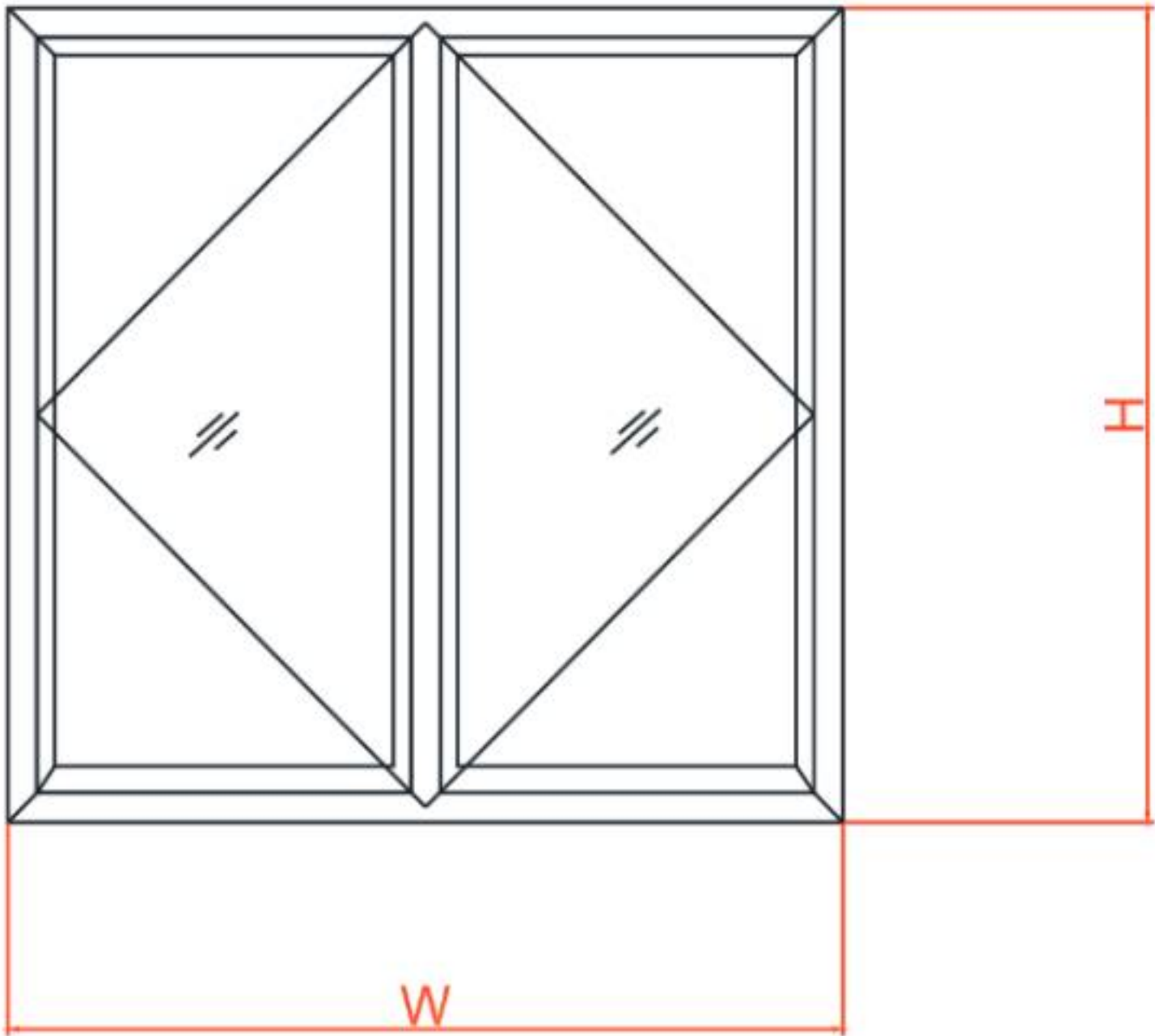
ADVANTAGE

- ✓ SMOOTH OUTWARD HINGE-OPENING FOR EASY ACCESS
- ✓ DURABLE WEATHER-RESISTANT UPVC BUILD
- ✓ SUPERIOR SOUND & HEAT INSULATION
- ✓ MODERN & STYLISH DESIGN
- ✓ 100% ECO-FRIENDLY & RECYCLABLE MATERIAL

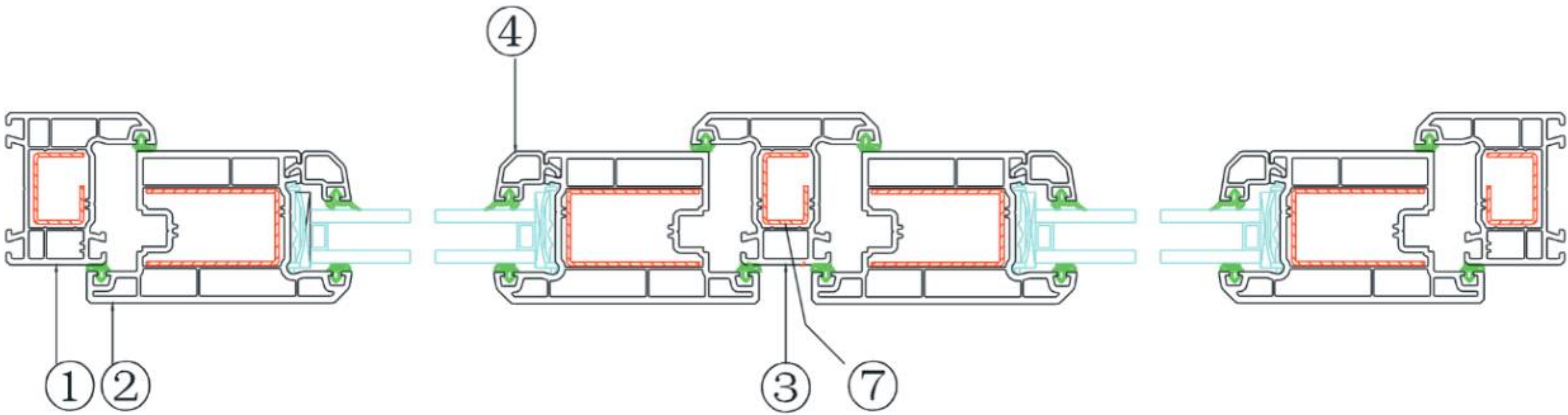
GKBM E60 Outward Opening Door

● Assembly Parts

No.	Name & Article No.	Remark
①	60 Door Frame 510500	
②	60 Outward Door Sash 511300	
③	60 Window Mullion 510400	
④	Glazing Bead 520100	



Vertical Assembly Drawing



Horizontal Assembly Drawing



CASEMENT DOOR

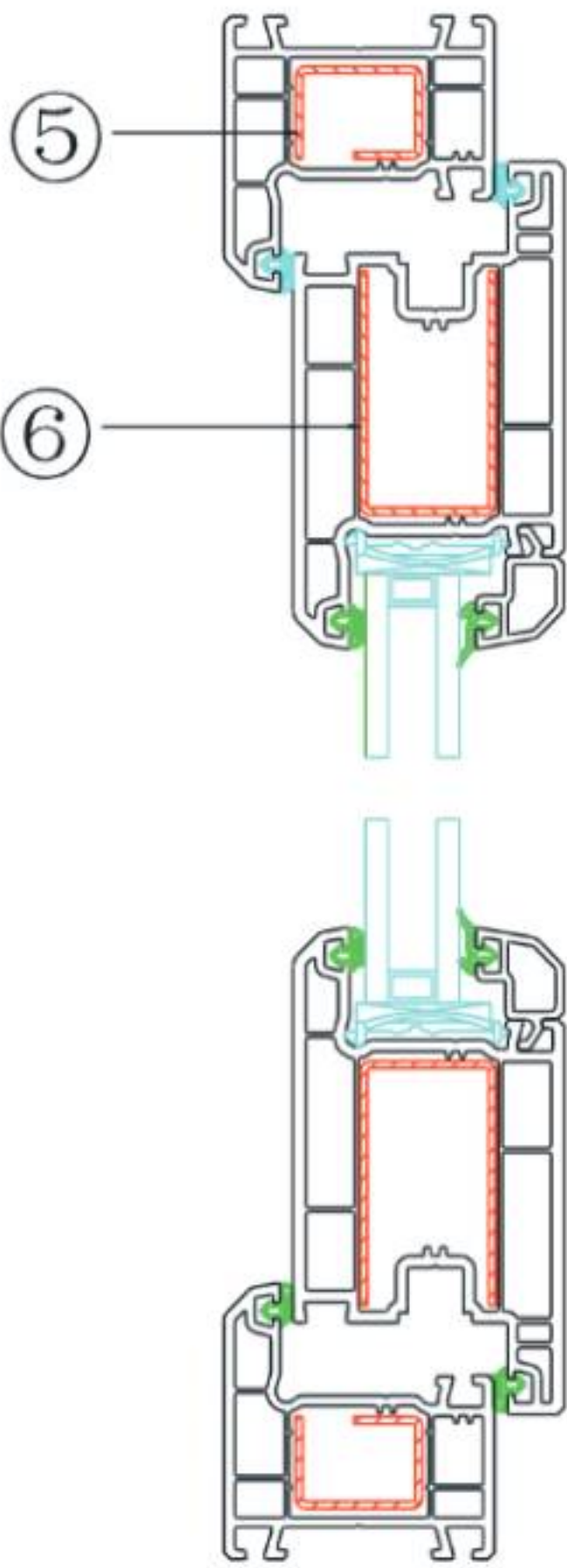
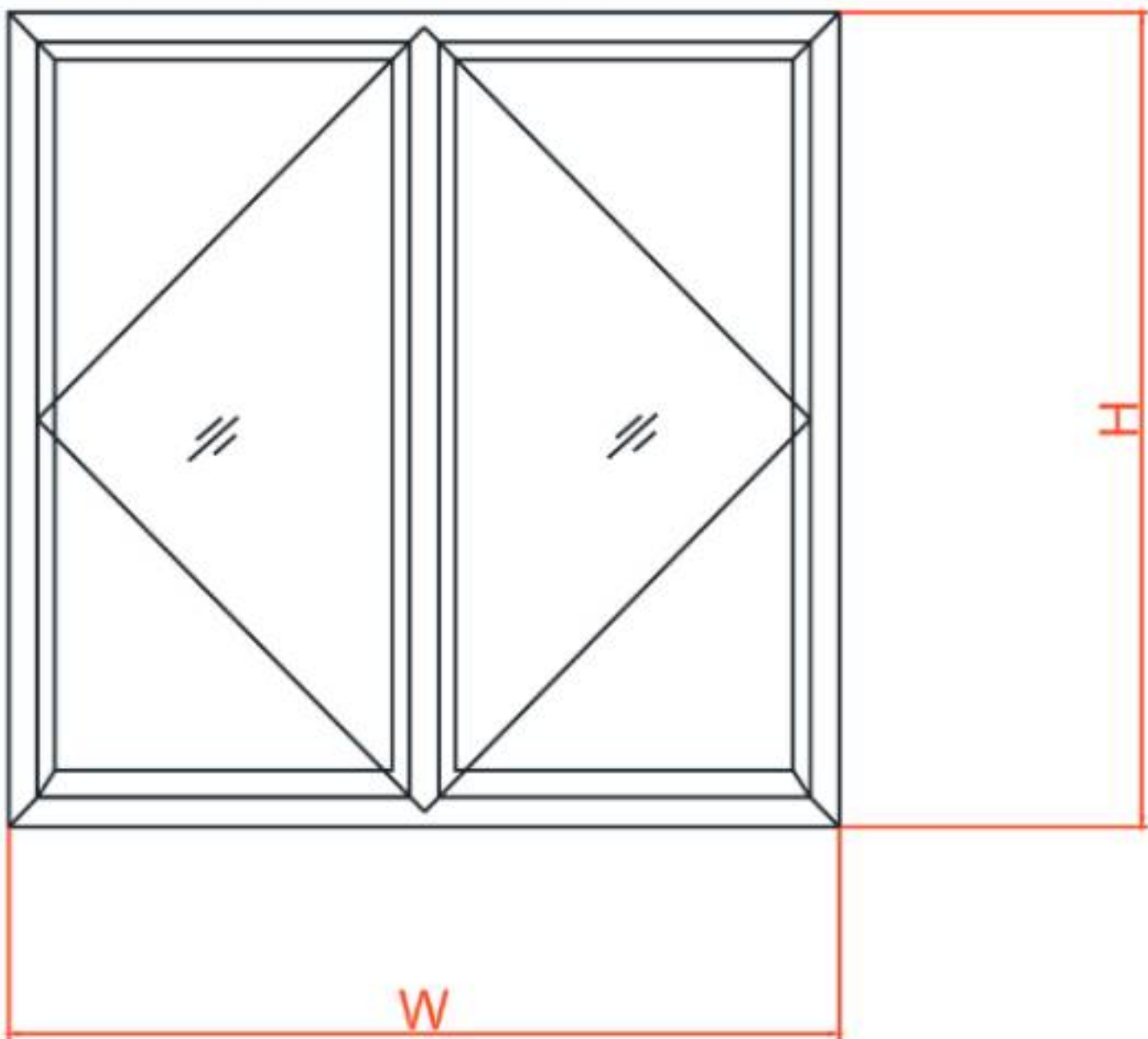
ADVANTAGE

- ✓ SMOOTH HINGE-OPENING FOR EASY ACCESS
- ✓ STRONG WEATHER-RESISTANT BUILD
- ✓ EXCELLENT SOUND & HEAT INSULATION
- ✓ STYLISH MODERN LOOK
- ✓ 100% ECO-FRIENDLY & RECYCLABLE

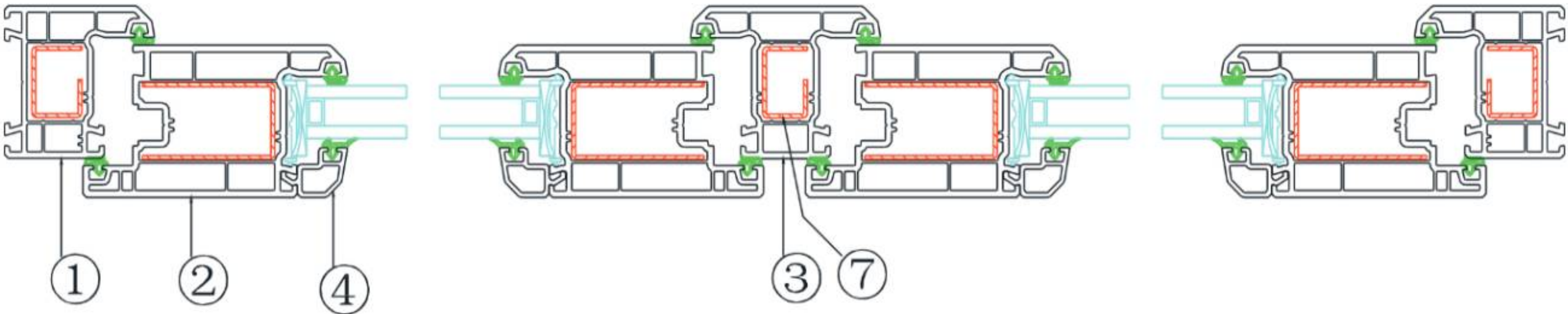
GKBM E60 Inward Opening Door

● Assembly Parts

No.	Name & Article No.	Remark
①	60 Door Frame 510500	
②	60 Inward Door Sash 510600	
③	60 Window Mullion 510400	
④	Glazing Bead 520100	



Vertical Assembly Drawing



Horizontal Assembly Drawing

BIFOLDABLE DOORS



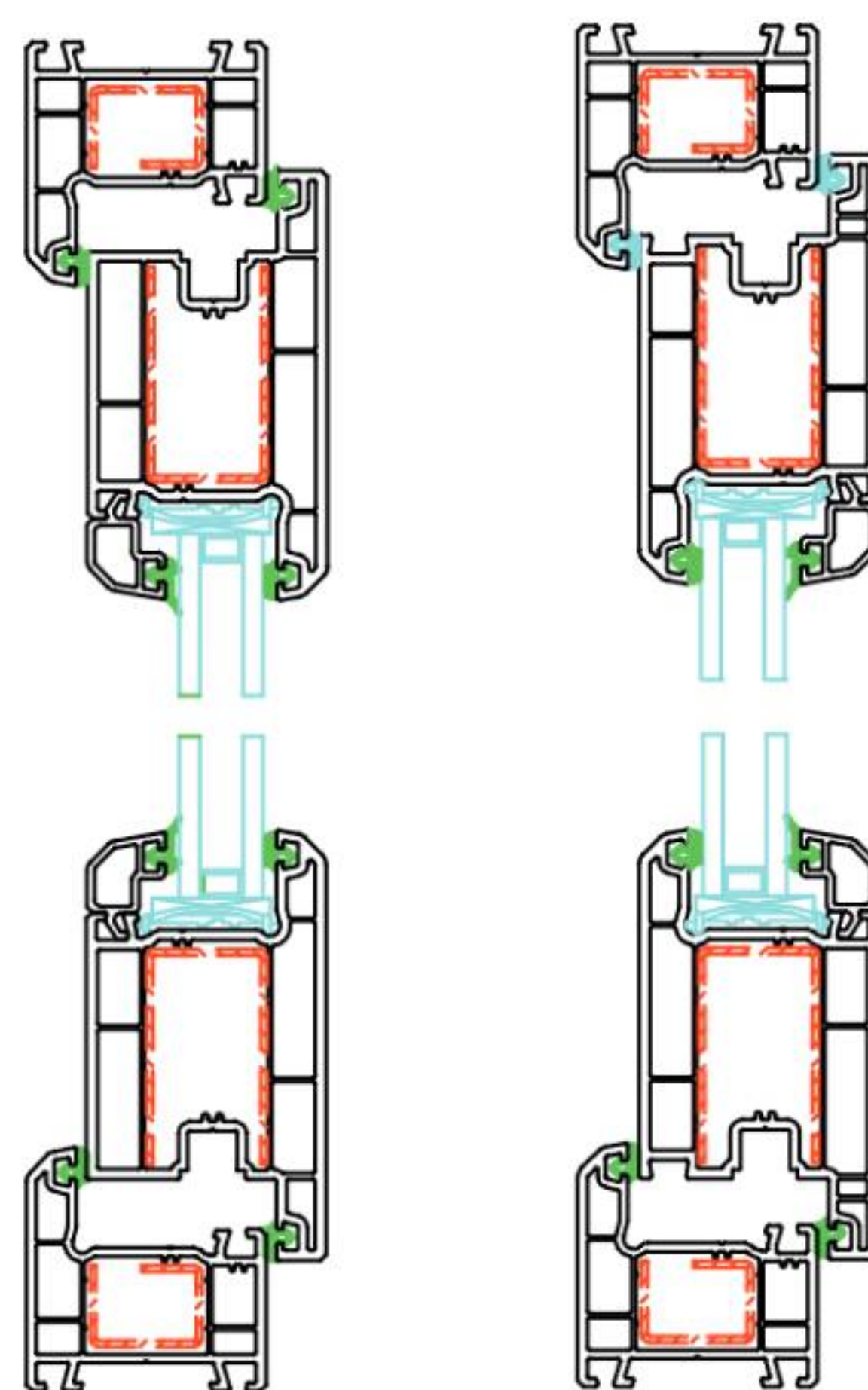
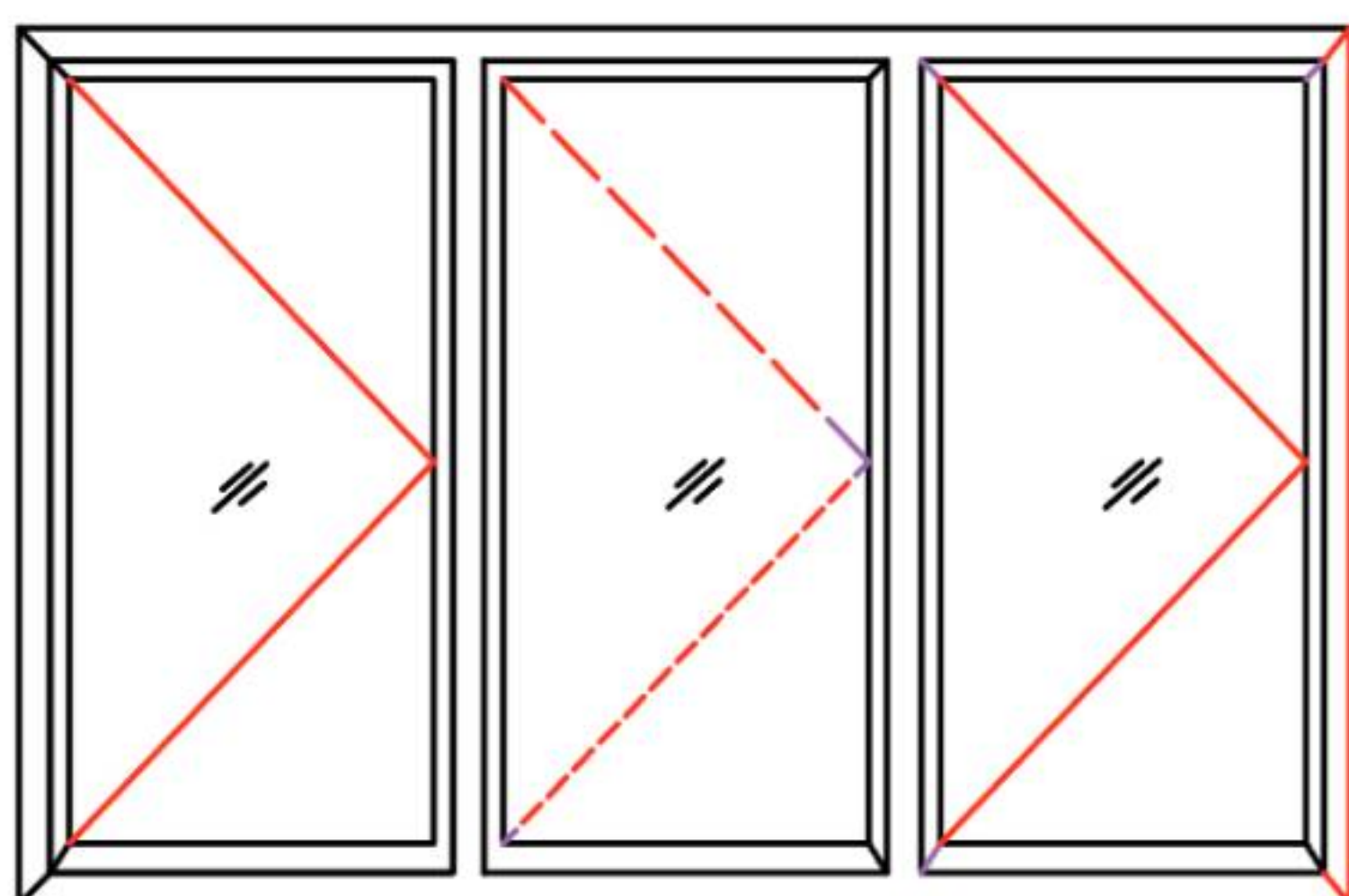
ADVANTAGE

- ✓ SPACE-SAVING – WIDE, OPEN VIEWS WITH MINIMAL FRAME.
- ✓ MODERN LOOK – ADDS SLEEK STYLE TO YOUR SPACE.
- ✓ INDOOR-OUTDOOR FLOW – CONNECTS HOME TO NATURE.
- ✓ ENERGY-EFFICIENT – KEEPS TEMPERATURE BALANCED.
- ✓ SMOOTH & SECURE – EASY TO USE, SAFE TO LOCK.

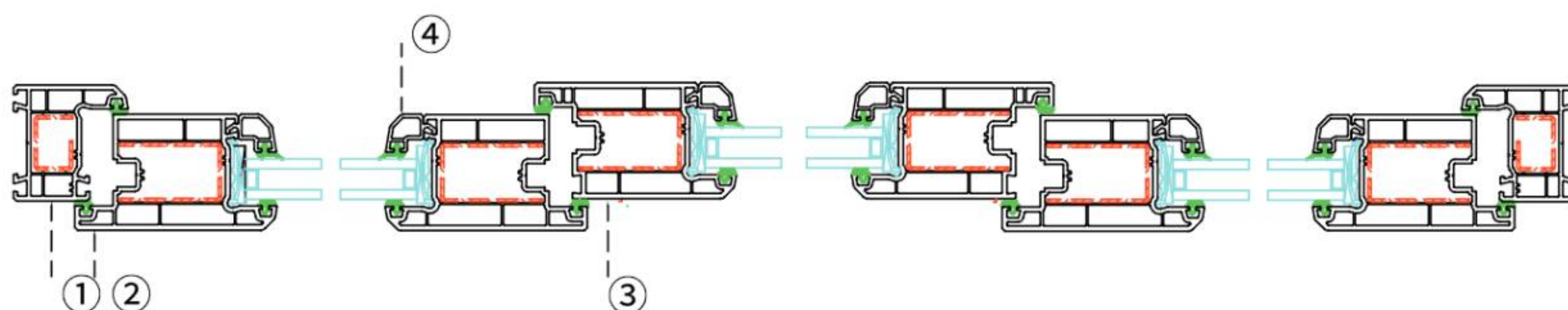
GKBM E60 Folding Door

● Assembly Parts

No.	Name & Article No.	Remark
①	60 Door Frame 510500	
②	60 Outward Door Sash 511300	
③	60 Inward Door Sash 510600	
④	Glazing Bead 520100	



Vertical Assembly Drawing



Horizontal Assembly Drawing

SLIDING WINDOWS



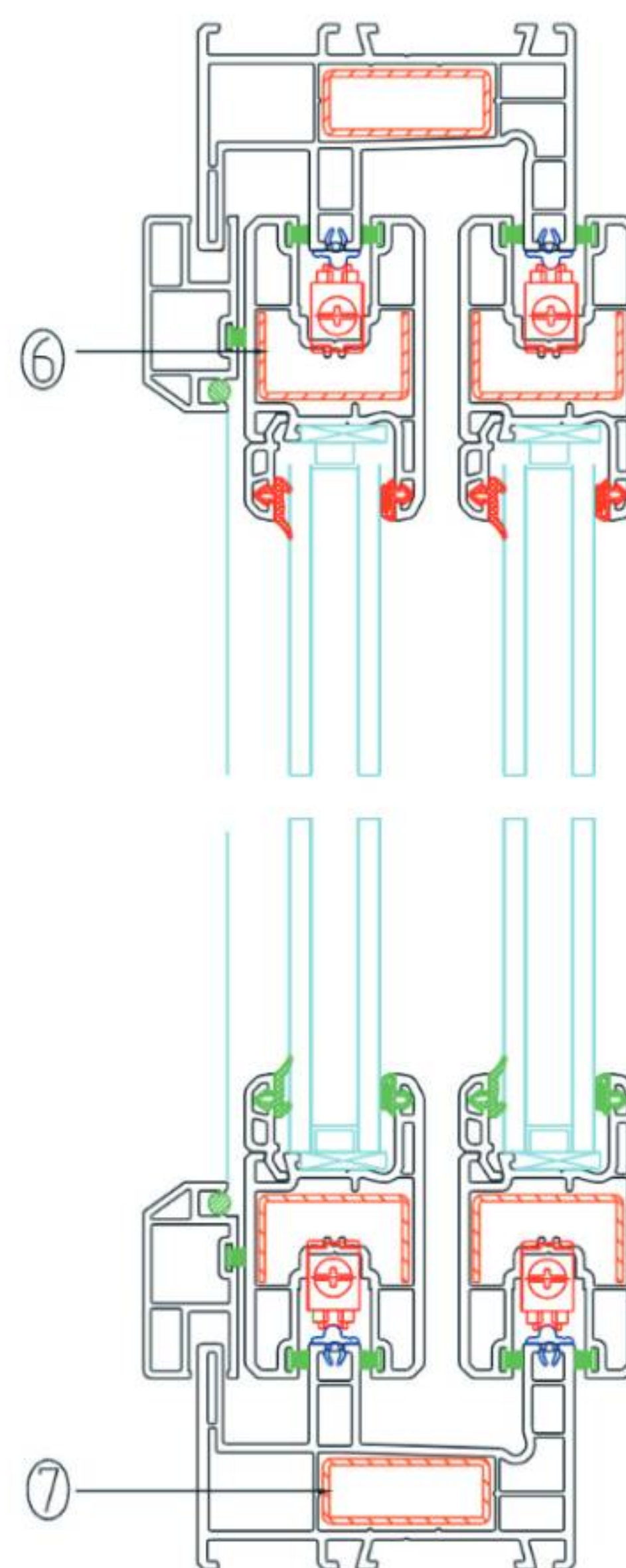
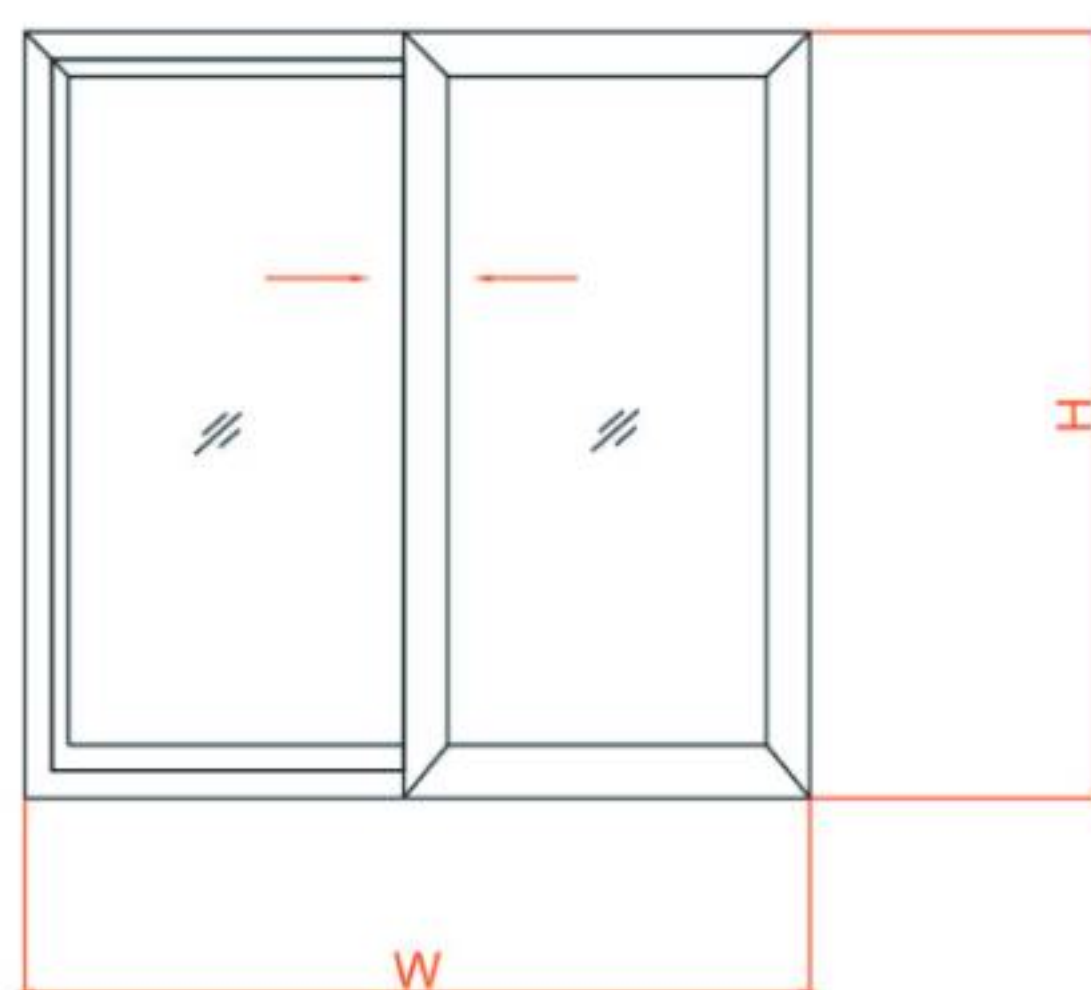
ADVANTAGE

- ✓ SMOOTH SLIDING MECHANISM WITH SPACE-SAVING DESIGN.
- ✓ DURABLE, WEATHER-RESISTANT & LOW MAINTENANCE MATERIAL.
- ✓ EXCELLENT NOISE & THERMAL INSULATION FOR COMFORT.
- ✓ MODERN, SLEEK APPEARANCE ENHANCES AESTHETICS.
- ✓ ECO-FRIENDLY & 100% RECYCLABLE MATERIAL.

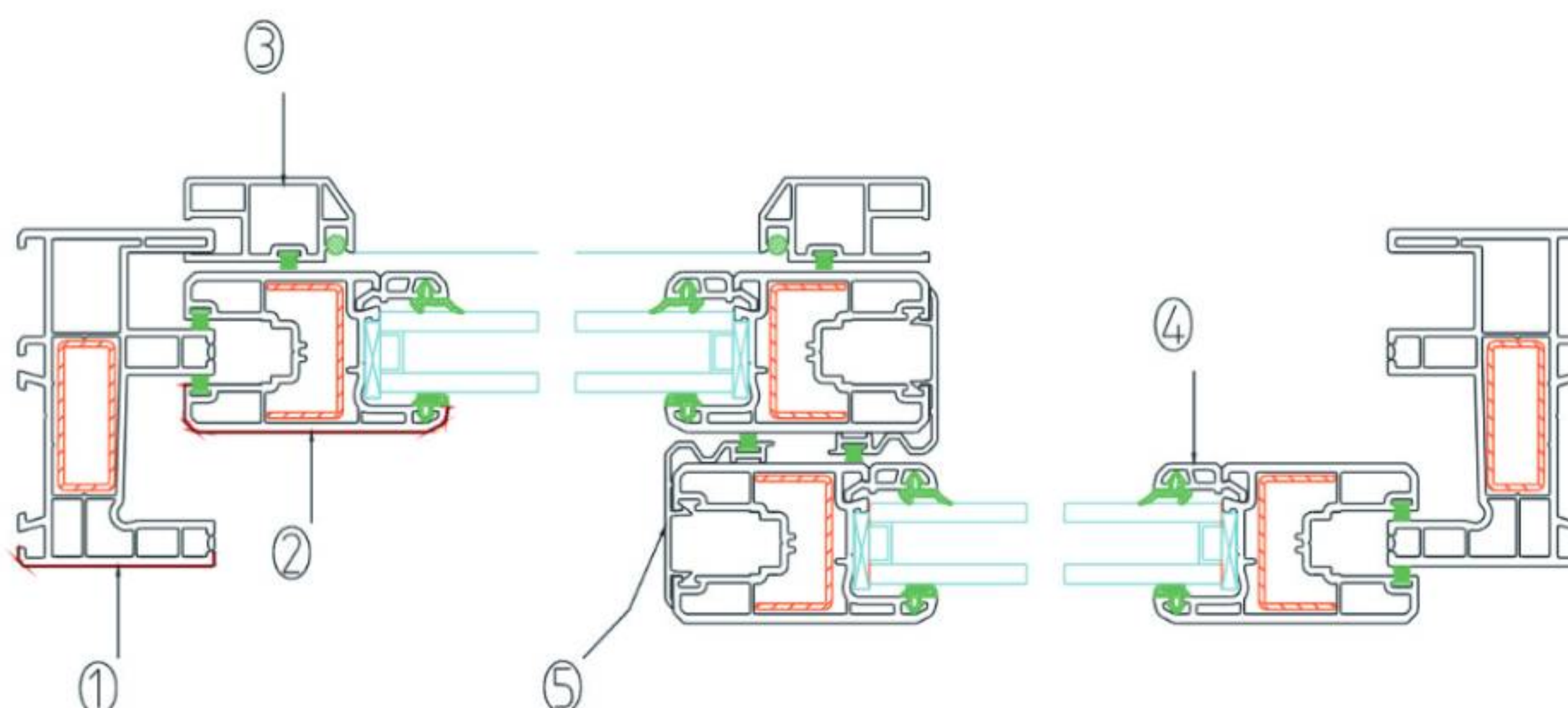
GKBM E88 Sliding Window

● Assembly Parts

No.	Name & Article No.
①	88 Triple Track Sliding Frame 510900
②	88 Sliding Sash 511000
③	88 Mosquito Sash 520900
④	Glazing Bead 520300
⑤	88 Cover Profile 520700



Vertical Assembly Drawing



Horizontal Assembly Drawing



SLIDING DOOR

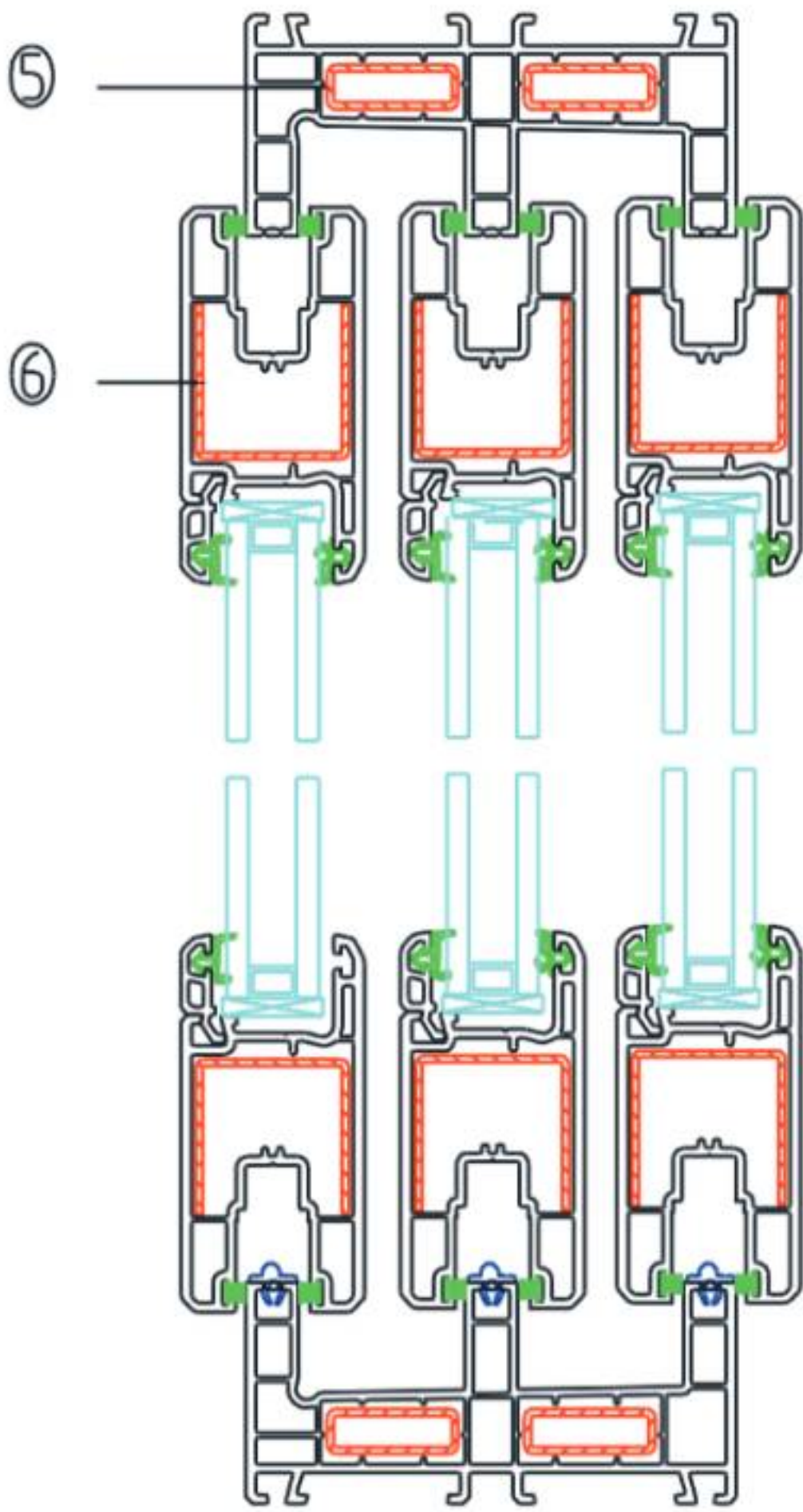
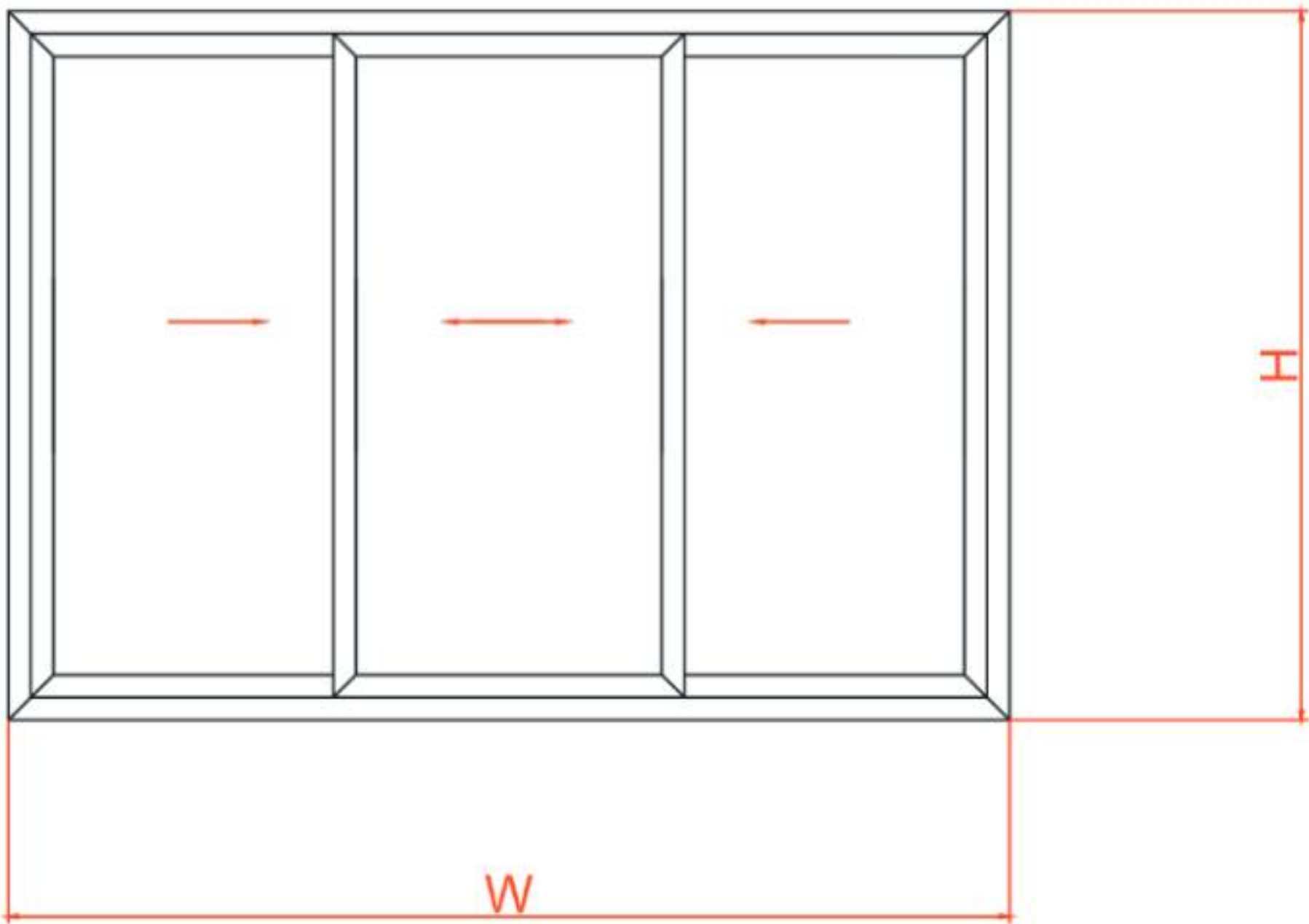
ADVANTAGE

- ✓ SPACE-SAVING – NEEDS NO EXTRA ROOM TO OPEN.
- ✓ SMOOTH OPERATION – SLIDES EFFORTLESSLY.
- ✓ MODERN LOOK – ADDS A STYLISH TOUCH.
- ✓ MORE SUNLIGHT – BRINGS IN NATURAL LIGHT.
- ✓ INDOOR-OUTDOOR FLOW – CONNECTS SPACES BEAUTIFULLY.

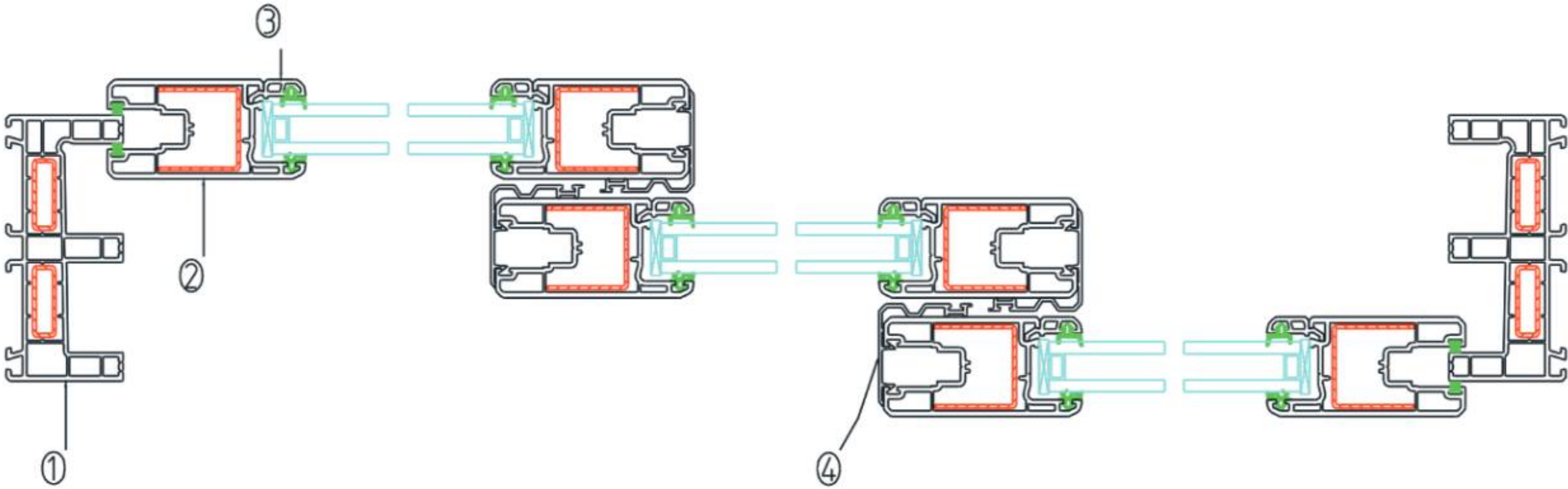
GKBM E88 Sliding Door

● Assembly Parts

No.	Name & Article No.	Remark
①	112 Triple Track Sliding Frame 511800	
②	Sliding Sash 511900	
③	Glazing Bead 520300	
④	Cover Profile for Sliding Door 521100	

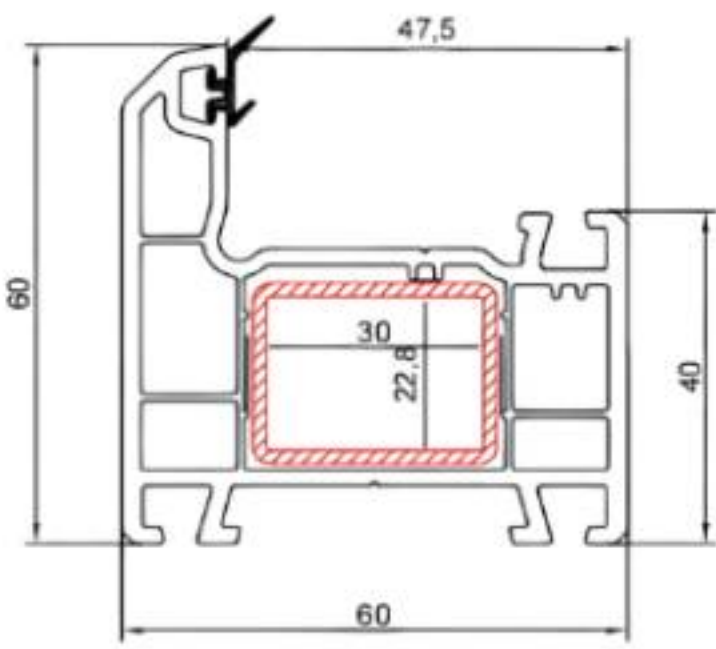


Vertical Assembly Drawing

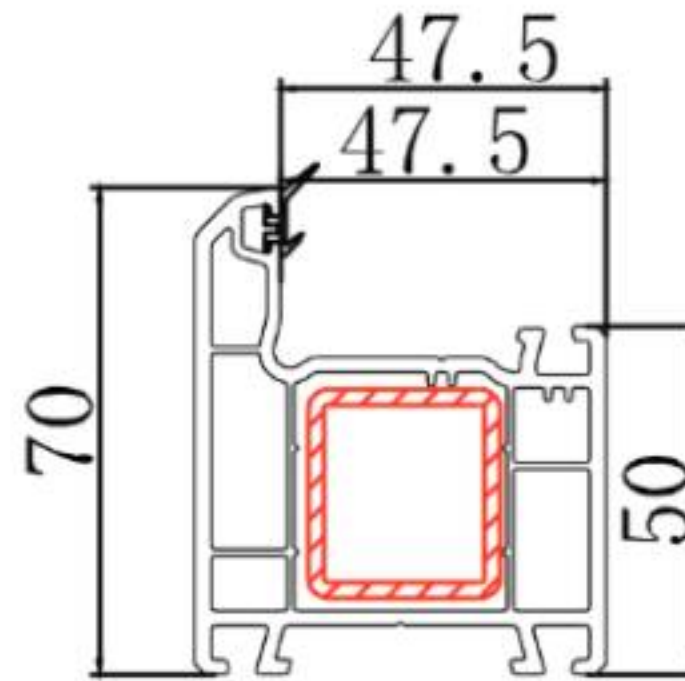


Horizontal Assembly Drawing

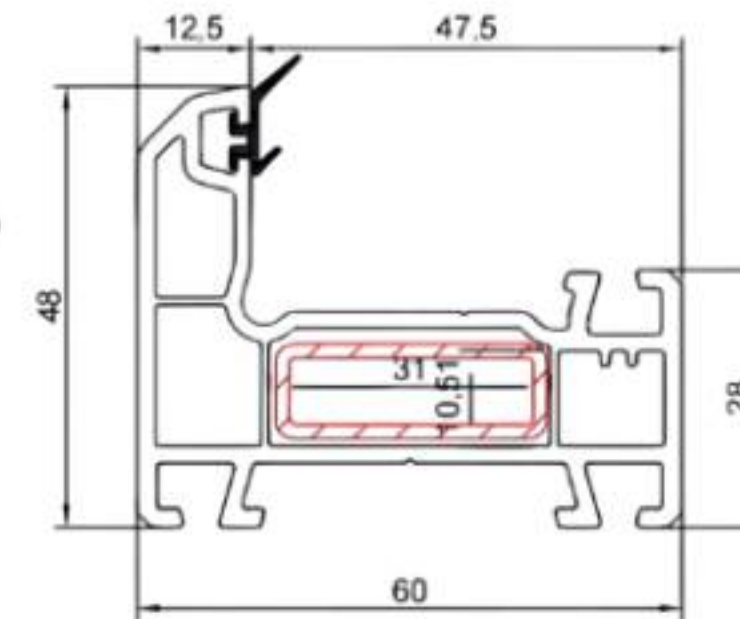
Meter Weight and Packaging



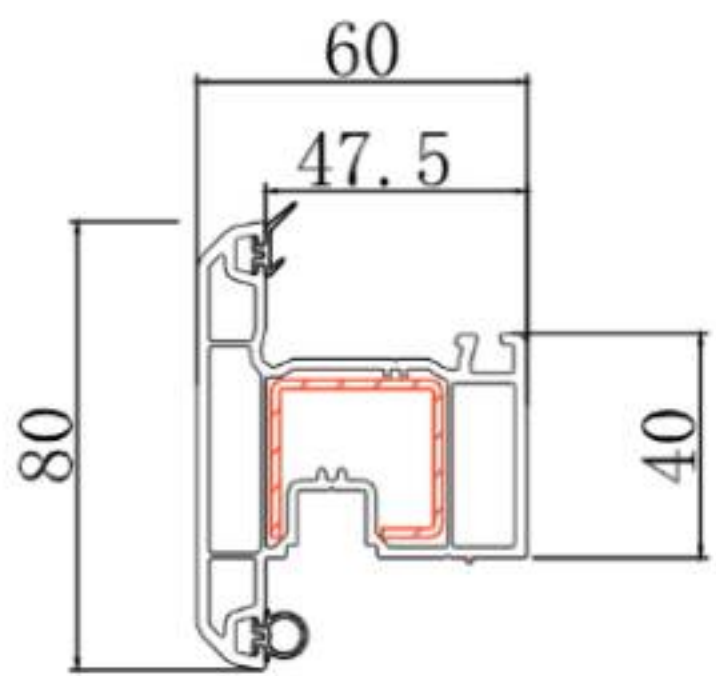
60 Window Frame
Code - 510100P
Qty(pcs) - 6
Kg/M - 1.113



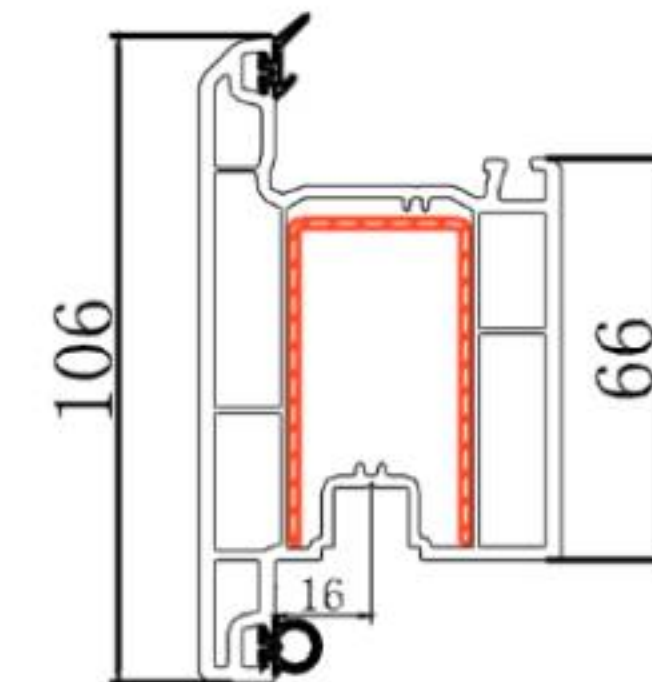
60 Door Frame
Code - 510500P
Qty(pcs) - 6
Kg/M - 1.258



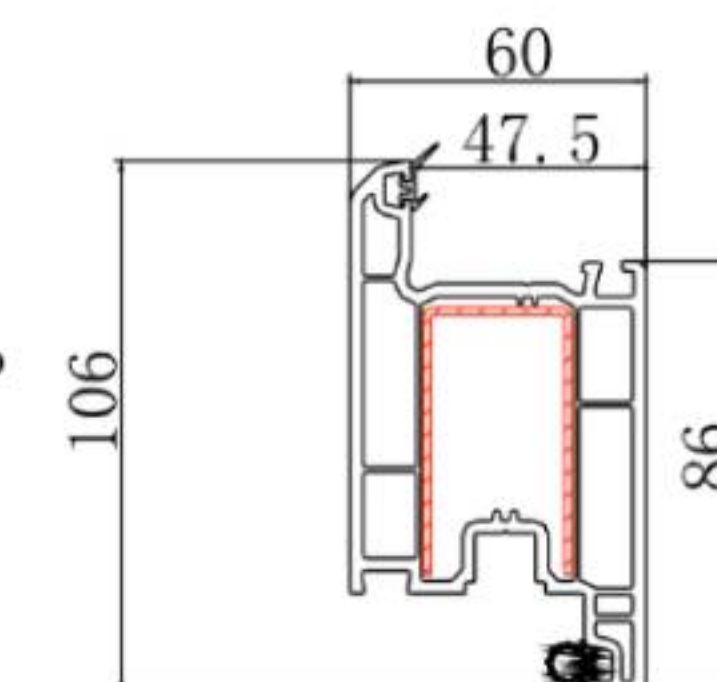
60 Low Window -
Frame
Code - 513200P
Qty(pcs) - 6
Kg/M - 0.83



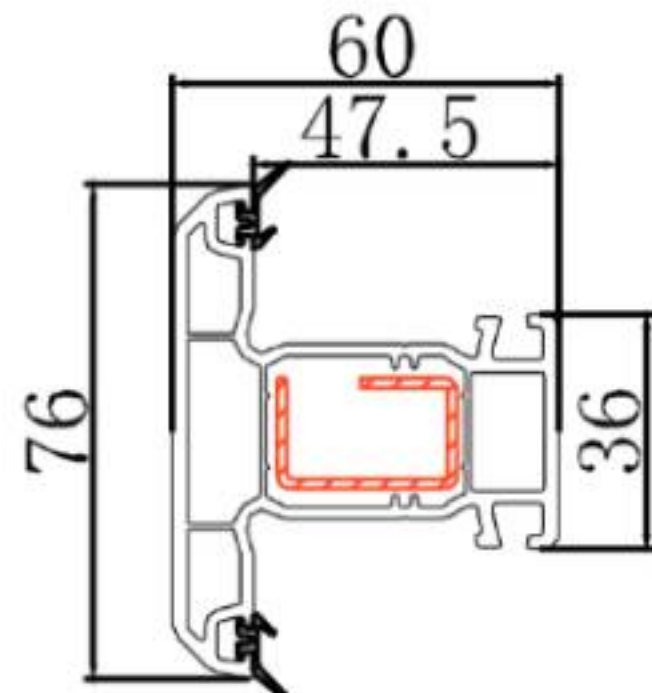
60 Outward
Window Sash
Code - 510300P
Qty(pcs) - 6
Kg/M - 1.286



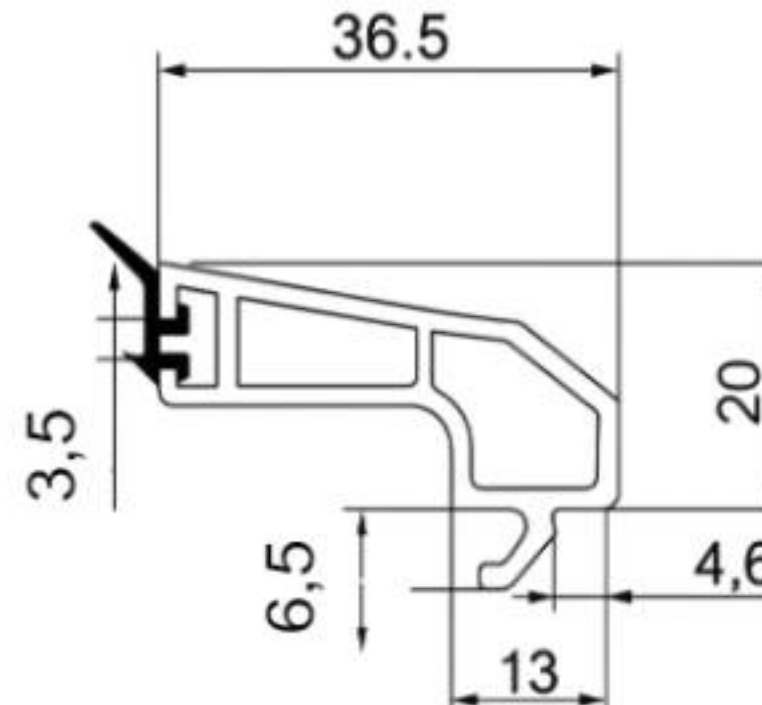
60 Outward
Door Sash
Code - 511300P
Qty(pcs) - 4
Kg/M - 1.61



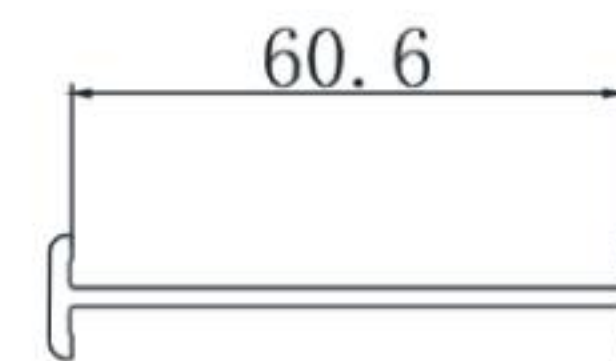
60 Inward
Door Sash
Code - 510600P
Qty(pcs) - 4
Kg/M - 1.65



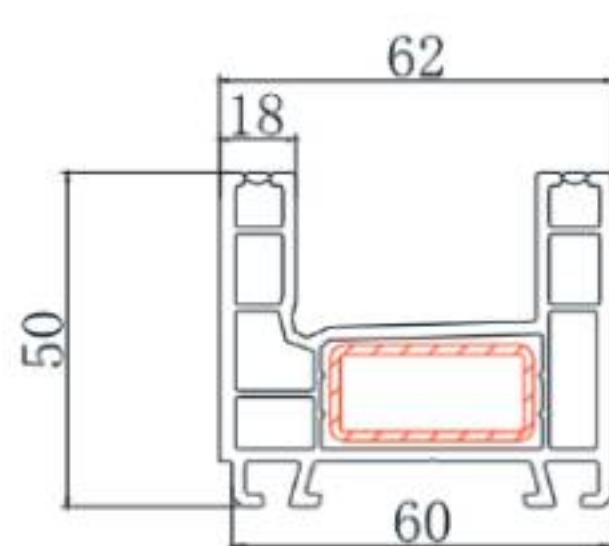
60 Window-
Mullion
Code - 510400P
Qty(pcs) - 6
Kg/M - 1.14



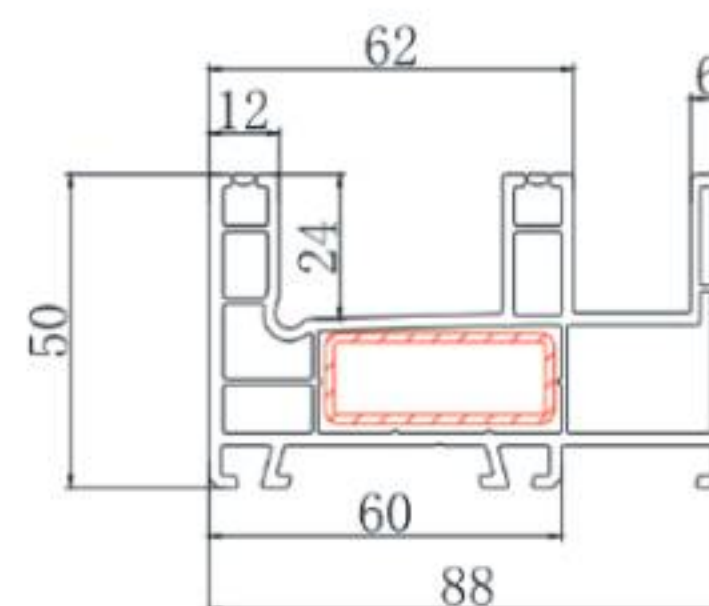
Glazing Bead 36.5
Code - 522100AP
Qty(pcs) - 20
Kg/M - 0.319



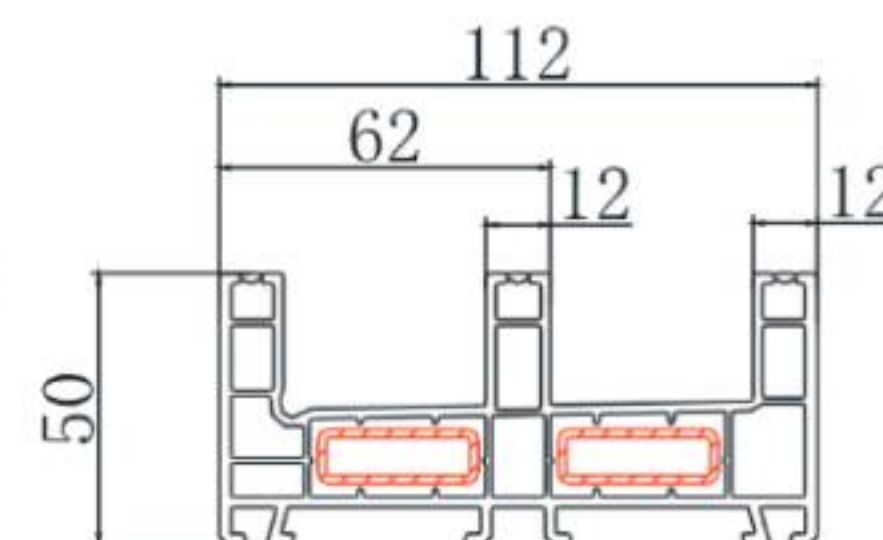
60 Bar Coupling
Code - 520200
Qty(pcs) - 20
Kg/M - 0.274



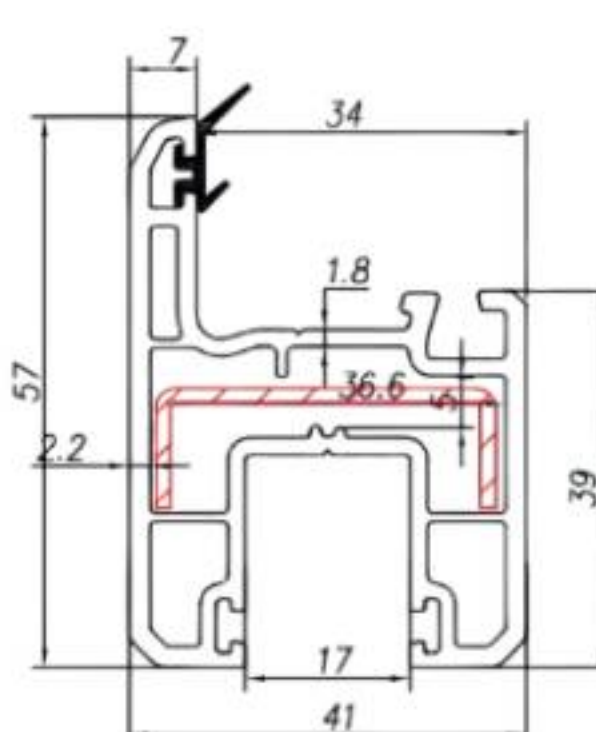
60mm 2 Track
Frame
Code - 510800
Qty(pcs) - 6
Kg/M - 0.98



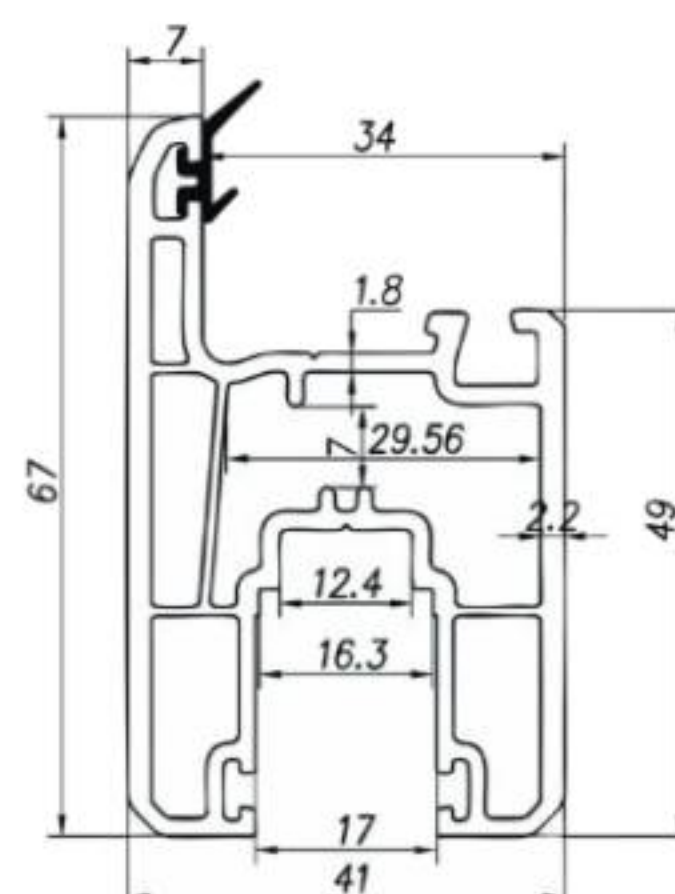
88mm 2.5
Track Frame
Code - 510900
Qty(pcs) - 4
Kg/M - 1.27



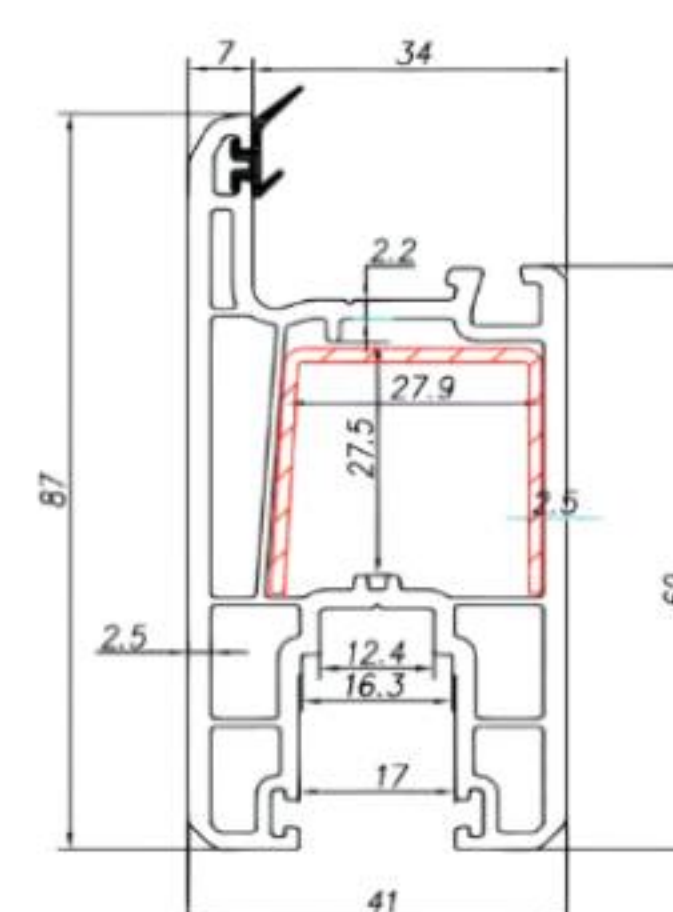
112mm 3
Track Frame
Code - 511800
Qty(pcs) - 4
Kg/M - 1.7



57mm Sliding
Sash
Code - 511001P
Qty(pcs) - 6
Kg/M - 0.826

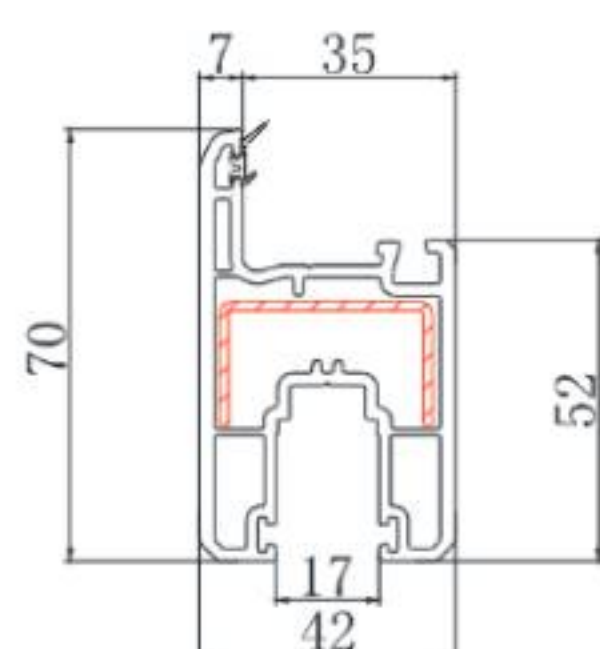


67mm Sliding
Sash
Code - 511002P
Qty(pcs) - 6
Kg/M - 0.98

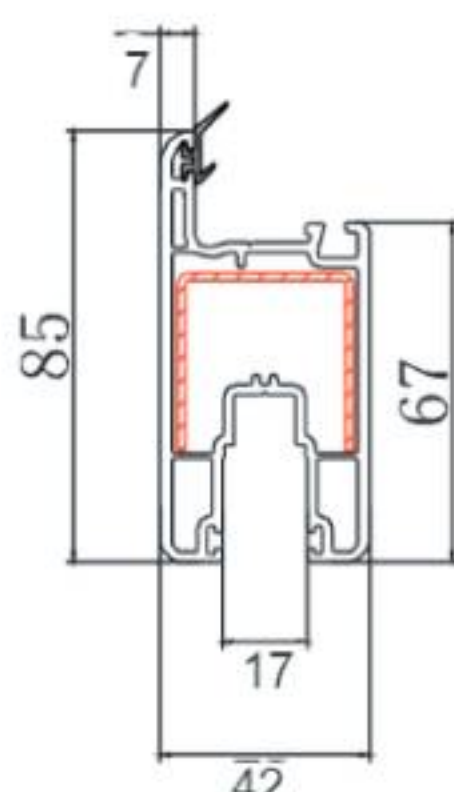


87mm Sliding
Sash
Code - 511003P
Qty(pcs) - 4
Kg/M - 1.26

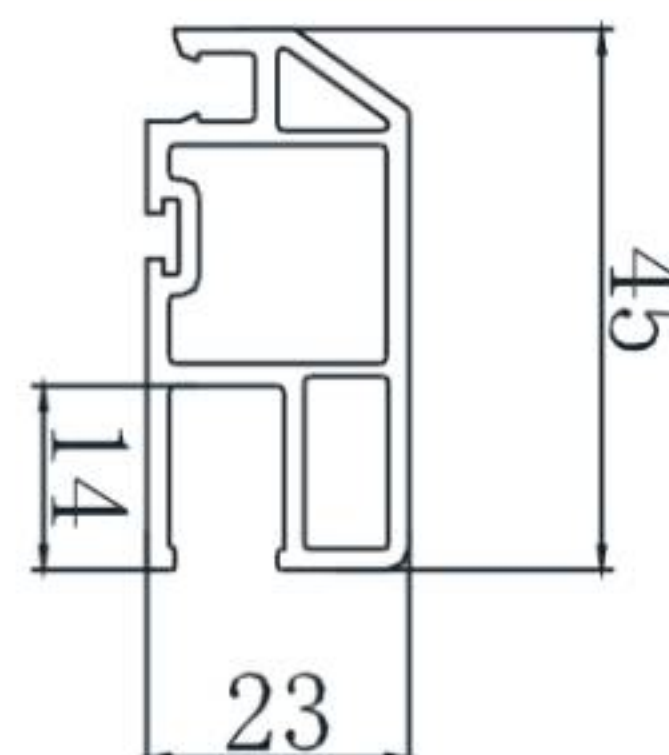
Meter Weight and Packaging



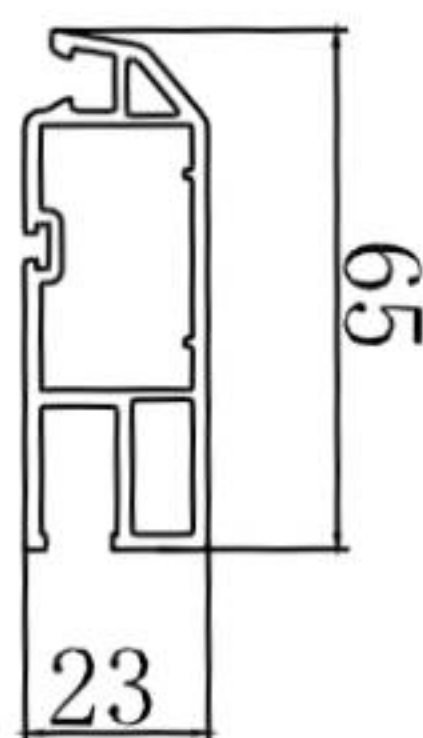
70mm Sliding Sash
Code - 511000P
Qty(pcs) - 6
Kg/M - 1.03



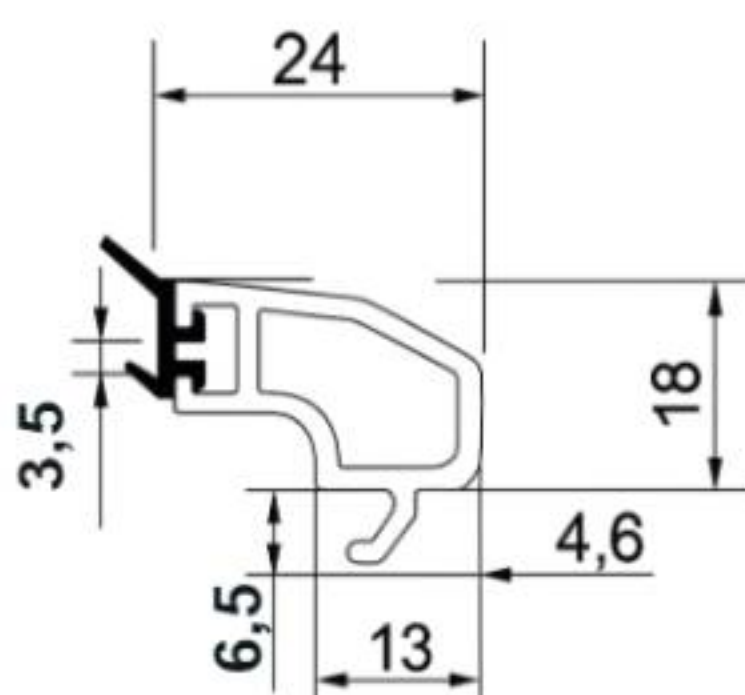
85mm Sliding Sash
Code - 511900P
Qty(pcs) - 4
Kg/M - 1.218



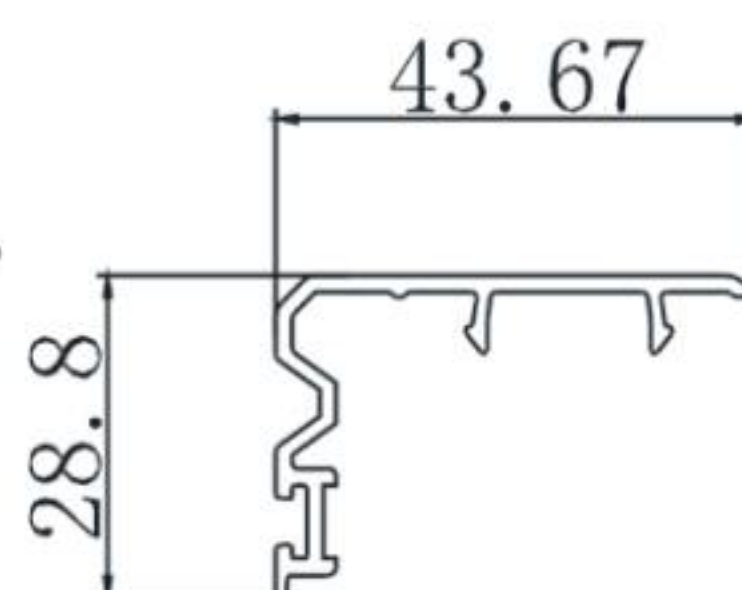
45mm Small Mesh
Code - 520900
Qty(pcs) - 10
Kg/M - 0.46



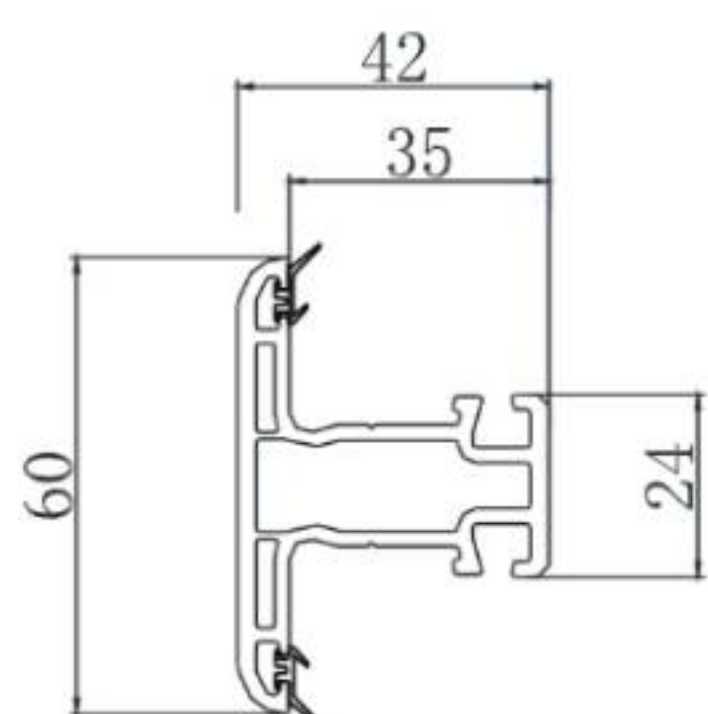
65mm Big Mesh
Code - 521900
Qty(pcs) - 10
Kg/M - 0.593



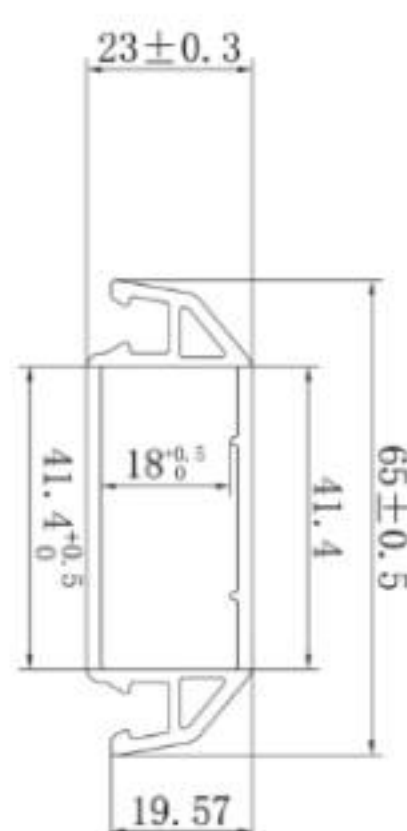
Glazing Bead 24
Code - 522000AP
Qty(pcs) - 20
Kg/M - 0.238



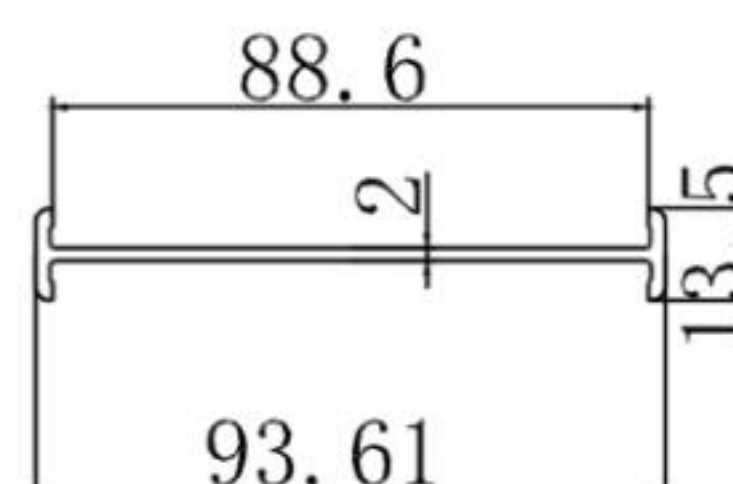
88 Cover Profile
Code - 520700
Qty(pcs) - 20
Kg/M - 0.208



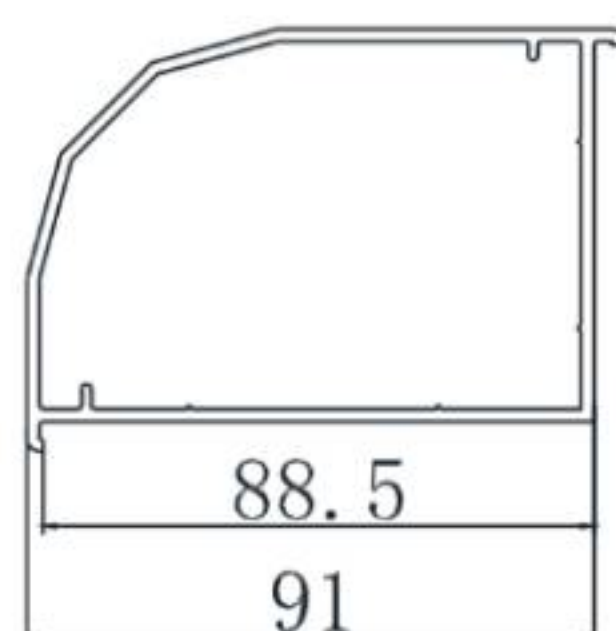
88 Sliding Sash Mullion
Code - 511700P
Qty(pcs) - 6
Kg/M - 0.775



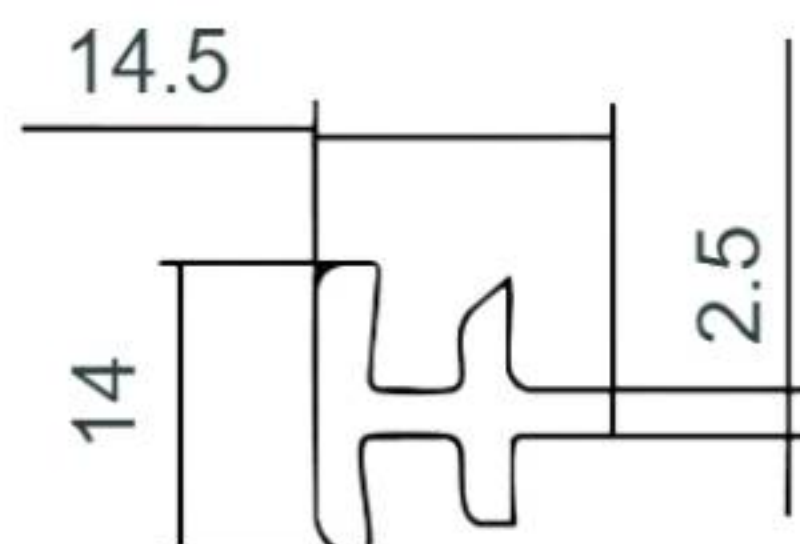
Sash Mullion
Code - 628800
Qty(pcs) - 10
Kg/M - 0.537



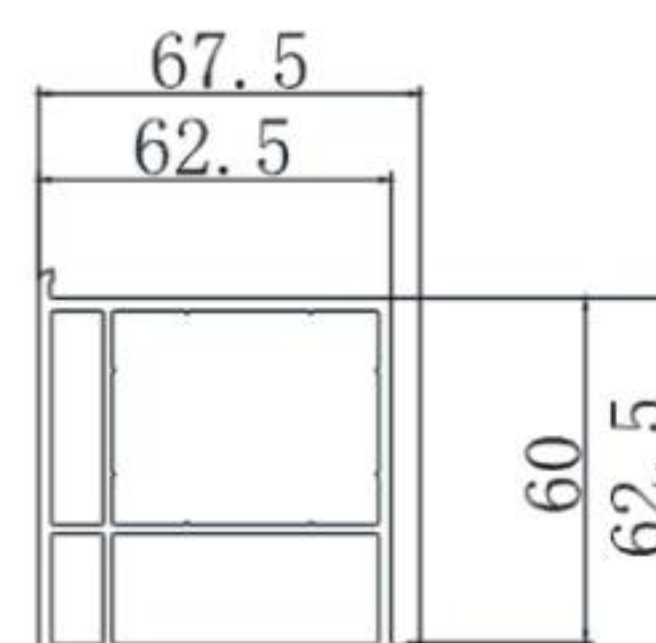
88 Bar Coupling
Code - 520600
Qty(pcs) - 20
Kg/M - 0.35



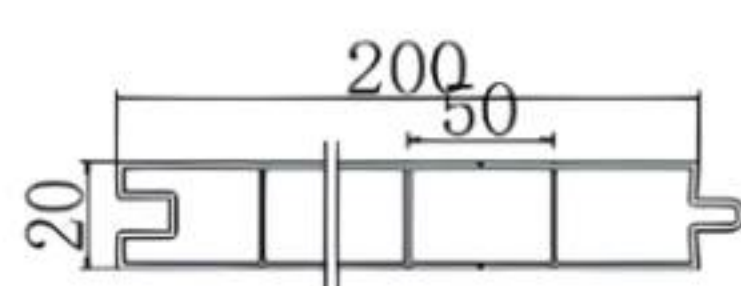
88 Square Post
Code - 520800
Qty(pcs) - 4
Kg/M - 0.848



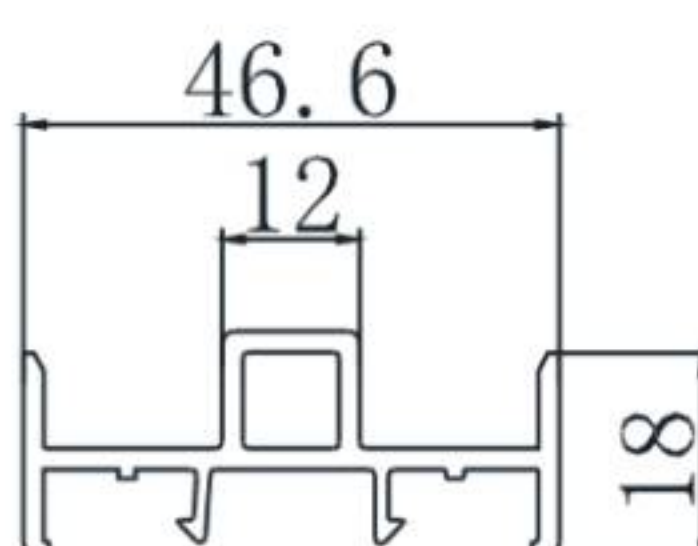
Coupling
Code - 621900
Qty(pcs) - 20
Kg/M - 0.102



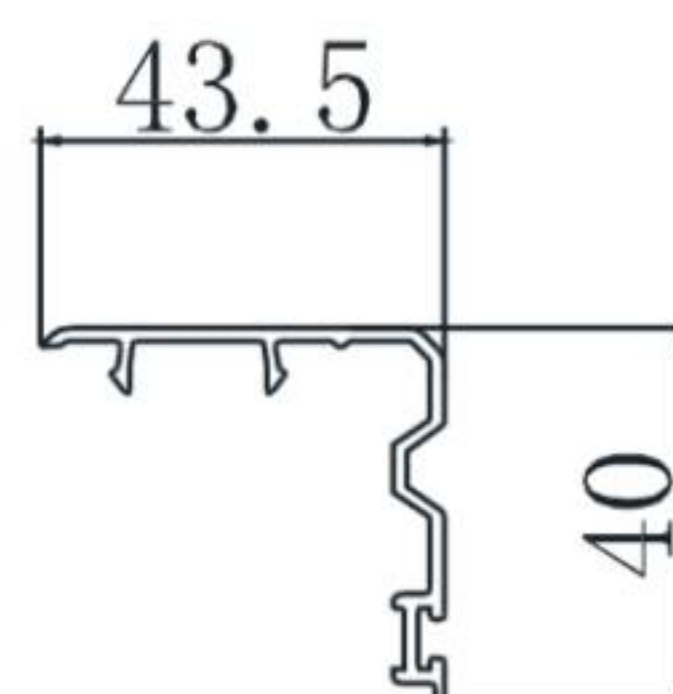
60 Square Post
Code - 520500
Qty(pcs) - 4
Kg/M - 1.158



Panel Board
Code - TY-01
Qty(pcs) - 3
Kg/M - 1.07

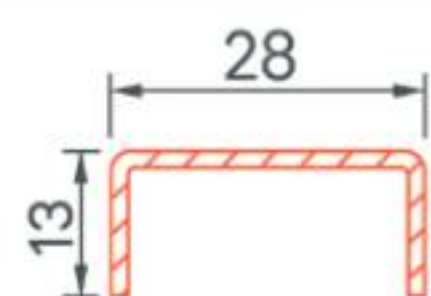


Interseal
Code - 521000
Qty(pcs) - 20
Kg/M - 0.31

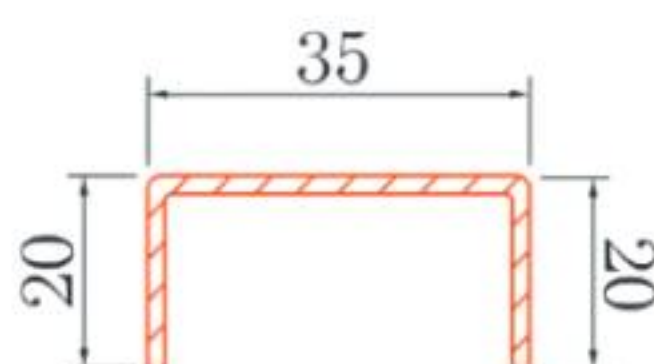


Cover Profile
Code - 521100
Qty(pcs) - 20
Kg/M - 0.234

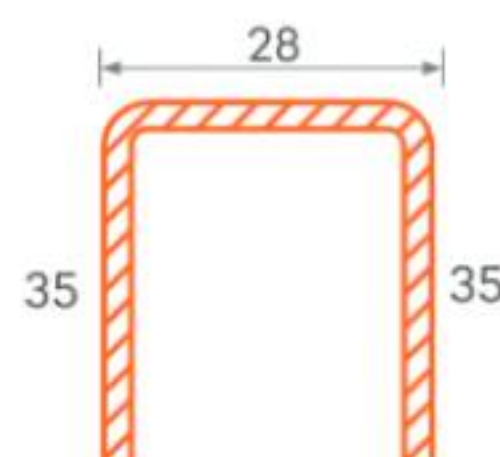
Reinforcement



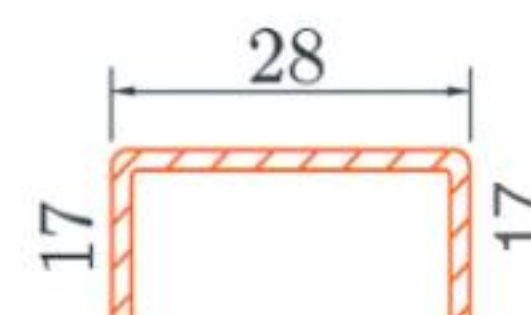
Wall Thickness - 1 mm
Matched Profile -
60 mm 2 Track Frame,
88 mm 2.5 Track Frame,
112 mm 3 Track Frame
60 Low Window Frame
57 mm Sliding Sash
67 mm Sliding Sash



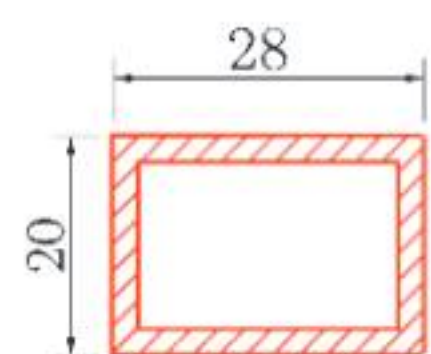
Wall Thickness - 1 mm
Matched Profile -
70 mm Sliding Sash



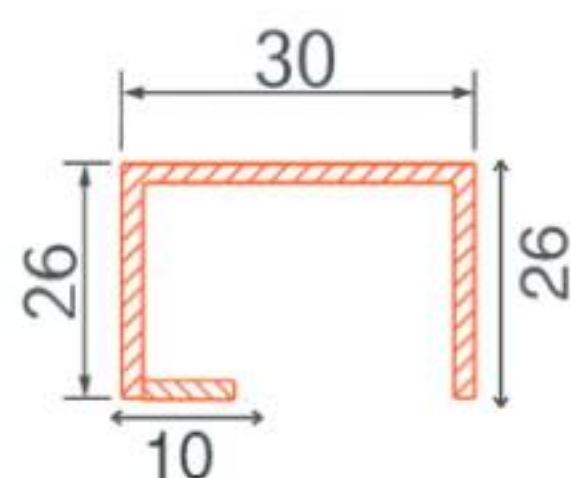
Wall Thickness - 1 mm
Matched Profile -
85 mm Sliding Sash



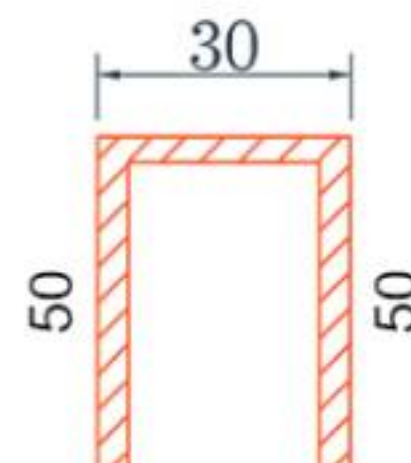
Wall Thickness - 1 mm
Matched Profile -
65 mm Small Mesh



Wall Thickness - 1.5 mm
Matched Profile -
60 Window Frame,
60 Window- Mullion



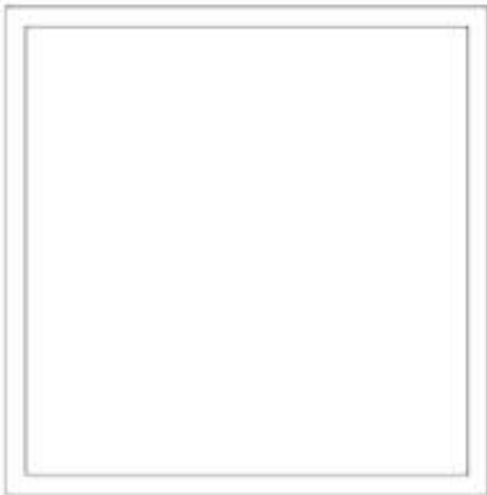
Wall Thickness - 1.5 mm
Matched Profile -
60 Outward Door Sash



Wall Thickness - 1.5 mm
Matched Profile -
60 Outward Door Sash

GKBM Design Options

CASEMENT SERIES



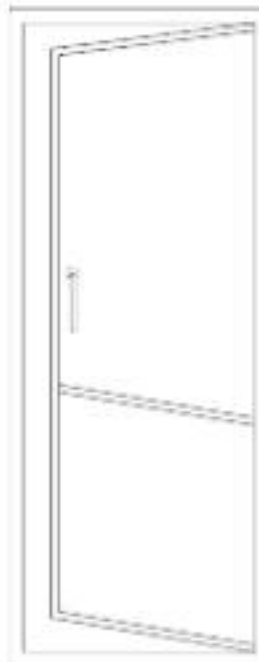
FIXED WINDOW



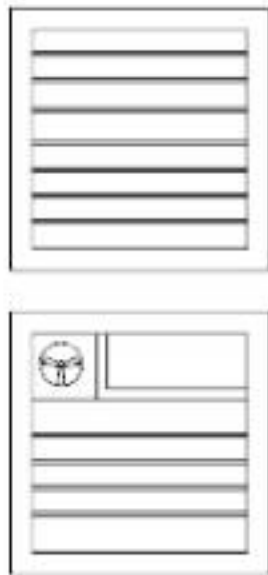
CASEMENT WINDOW



DOUBLE OPEN WINDOW



CASEMENT DOOR

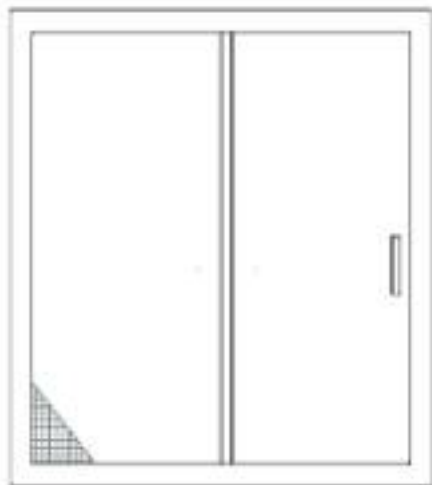


VENTILATORS

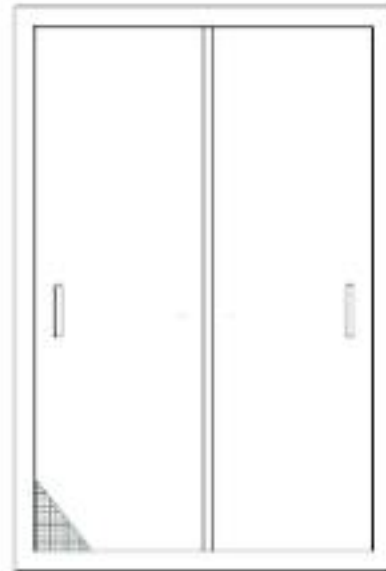
SLIDING SERIES



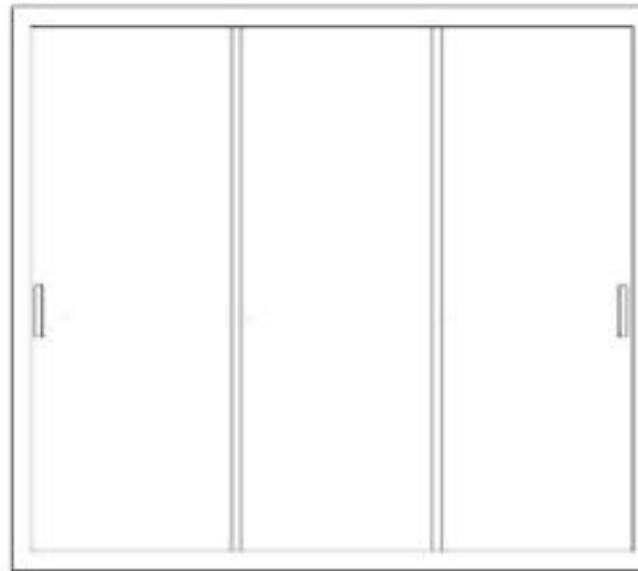
2 TRACK SLIDING WINDOW



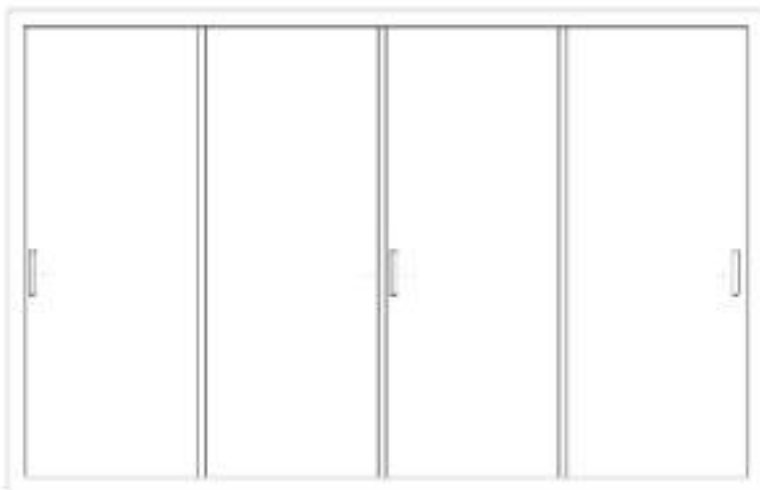
2.5 TRACK SLIDING WINDOW



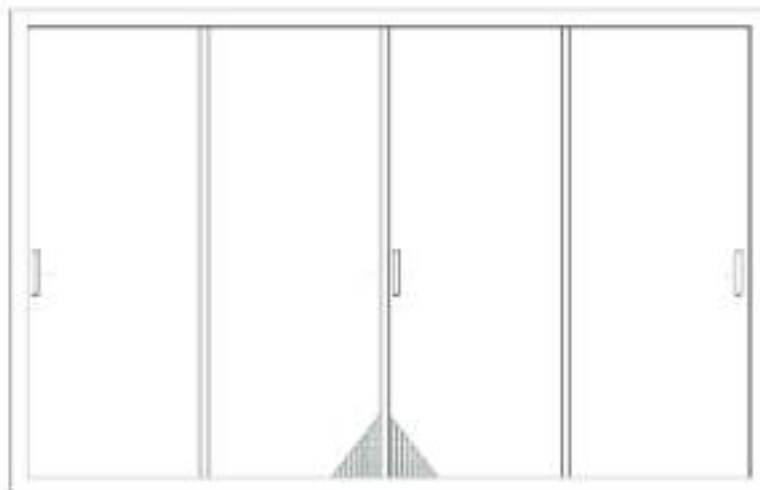
3 TRACK SLIDING DOOR



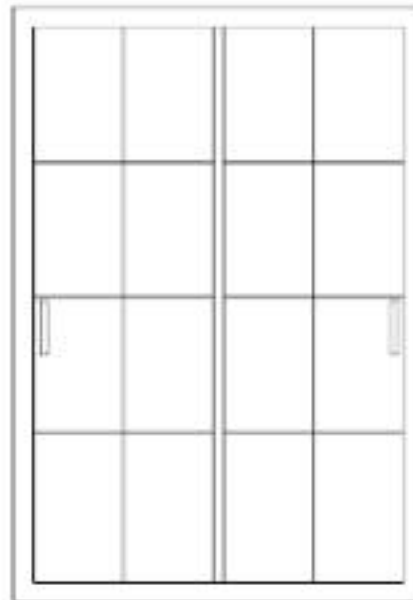
3 TRACK 3 PANEL SLIDING DOOR



2 TRACK 4 PANEL SLIDING DOOR

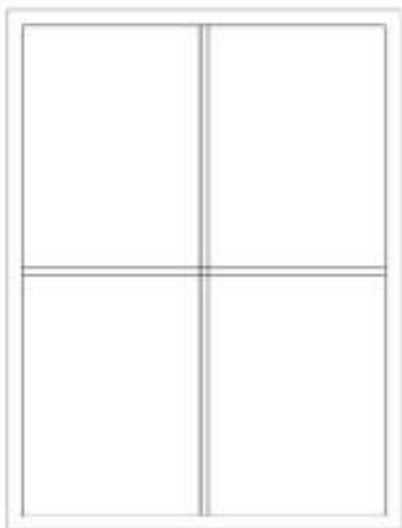


3 TRACK 6 PANEL SLIDING DOOR

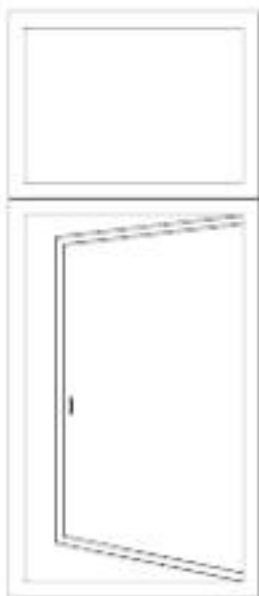


2 TRACK FRENCH DOOR

COMBINATION SERIES



FIXED WINDOW WITH PARTITIONS



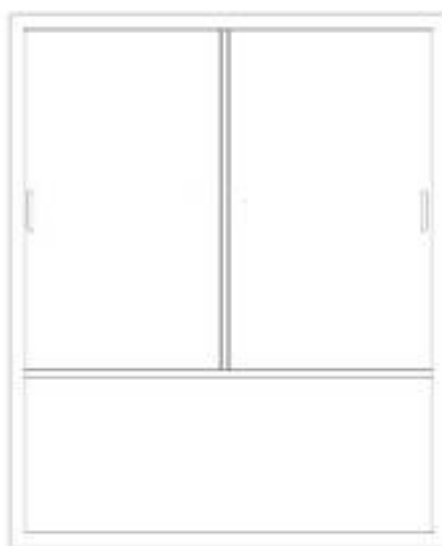
TOP FIXED-BOTTOM CASEMENT WINDOW



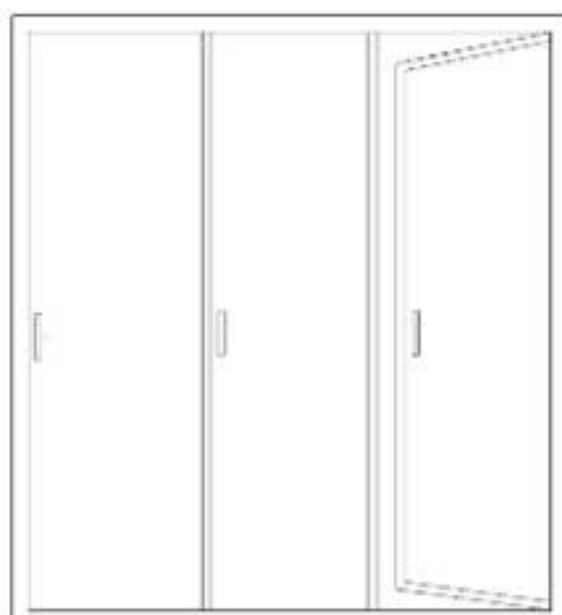
TOP FIXED-BOTTOM SLIDING WINDOW



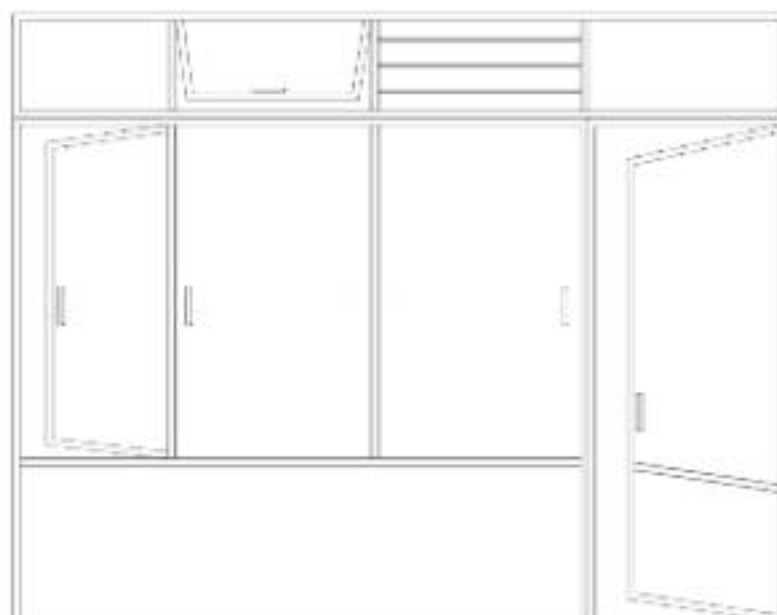
BOTTOM FIXED-TOP AWNING WINDOW



BOTTOM FIXED-TOP SLIDING WINDOW



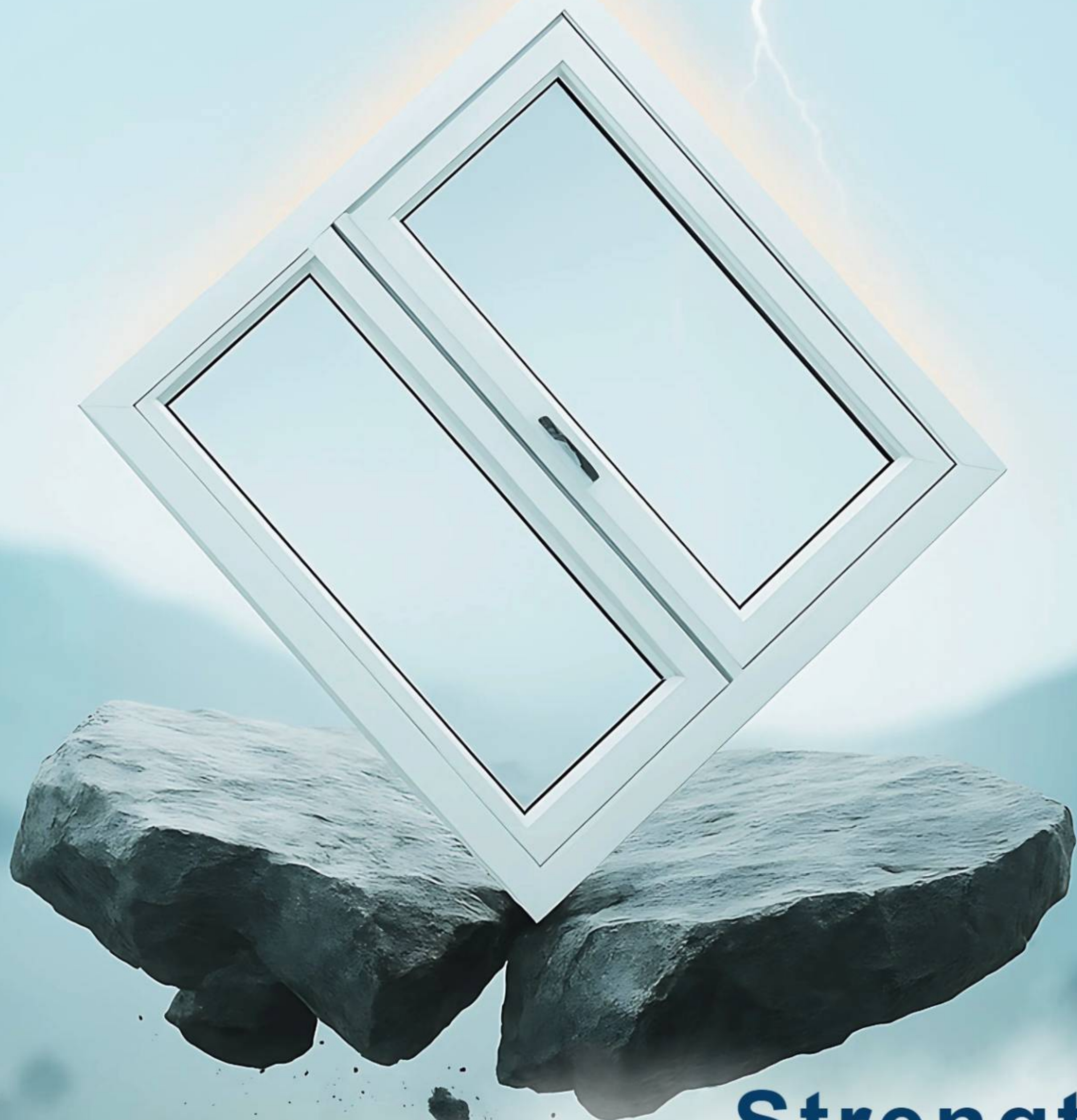
SLIDE AND FOLD DOOR



PARTITIONS



SOME-STORIES ARE MEANT TO BE READ,
OTHERS ARE MEANT TO **BE SEEN.**



Strength
you can see.
Protection
you can trust



📍 Rampura, Bidarahalli Hobli, Bengaluru -49

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